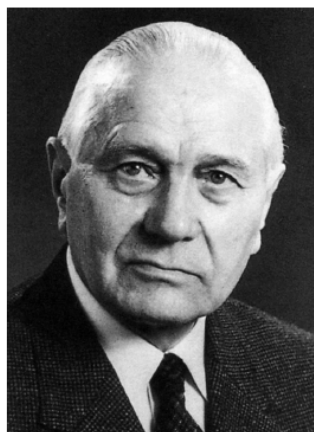


## TODAY'S TOPICS

- Monsanto acetic acid process
- Hydroformylation with cat. Co
- Hydroformylation with cat. Rh
- Hydroaminomethylation
- Hydrocarboxylation

## PROBLEMS OF THE DAY

## CHEMIST OF THE DAY



name?  
known for?

## QUOTE OF THE DAY

"If you're going through hell,  
keep going."

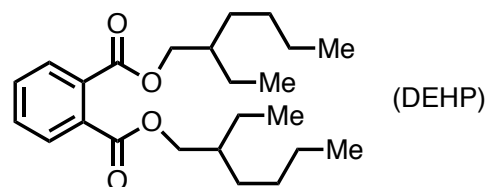
- Winston Churchill

## READING

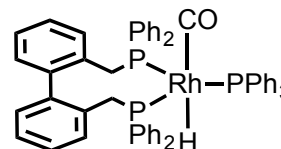
Hartwig: Ch. 17  
Crabtree: Ch. 9.4

**#1** The Monsanto acetic acid process involves a key oxidative addition step of MeI to the rhodium catalyst. **Provide all possible mechanisms for this elementary step, and design a series of experiments to disambiguate between these possibilities.**

**#2** Di(2-ethylhexyl)phthalate (DEHP or "dioctyl phthalate") is a plasticizer for polyvinyl chloride and is thus ubiquitous in modern society. **Propose a synthesis of DEHP from  $\leq$  C3 and aromatic feedstocks.**



**#3** The following rhodium catalyst containing the bidentate BISBI ligand has been shown to give extremely high linear to branched ratios in hydroformylation reactions. **Explain the origin of this phenomenon and design one or more experiments to test your reasoning.**



**#4** The following intramolecular hydroacylation reaction was found to provide higher yield when performed under an ethylene (1 atm) atmosphere. **Propose a mechanism for product formation that explains the role of the ethylene.**

