

# A Chemical Exploration of Explosives

Engle Lab Group Meeting  
22 June 2017  
Andrew M Romine

# Brief Overview

China Lake – US Navy

Adelphi Laboratory Center – US Army

Los Alamos National Labs – DoE

Intitut fur Chemie der Treib und Explosivstoffe in Karlruhe-Berghausen – Germany

High Energy Materials Research Laboratory – India

Energy Materials Laboratory – UK

# Brief Overview

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High Energy Materials Research Laboratory – India

Energy Materials Laboratory – UK

## University Lab Accident Under Investigation

Lab Safety: Texas Tech examination is first for chemical safety board

## 3 hurt in explosion at top DRDO unit, one critical

An inquiry has been ordered to probe the causes of the incident, officials said.

**BRISTOL UNIVERSITY EVACUATED  
AFTER STUDENT ACCIDENTALLY MAKES  
EXPLOSIVE CHEMICAL USED IN TERROR  
ATTACKS**



# Brief Overview

“I suspect that almost all chemists are fascinated by explosives. Not only do explosives produce the most spectacular chemical reactions, they have also had an enormous impact on human history, for both good and evil. Gunpowder and its modern descendants have been instruments of destruction in guns and bombs, and of construction in mining and road building. Much can be learned about the history of chemistry and its relationship to society by studying the history of explosives...”

*-Jeffrey Kovac, Department of Chemistry, University of Tennessee*

# Brief Overview

1. History of the entire world up until 1850
  - Fire, chemists, and gunpowder
2. Basics of High Energy Materials
  - Pyrotechnics
  - Pressurized Fluids
  - Nuclear
3. High Explosives
  - Primary
  - Tertiary
4. Secondary High Explosives
  - Nitrate-esters
  - Aromatic C-Nitro compounds
  - N-Nitro compounds
  - C-Nitro compounds
  - Cage compounds
  - The future

# Where to start?

## Fire

### Assyrian Fire Pots, 900 BC

British Museum bas-reliefs of besieged city

### Tow-tipped Arrows, 480 BC

Herodotus; Battle of Salamis

### Pitch Flamethrower, 424 BC

Thucydides; Siege of Delium

### Fire Ships, 332 BC

Arrian; Siege of Tyre



*Painting by Andrew Howat*



*From Wujing Zongyao military manuscript*

# Introducing the Chemists

## Greek Fire

- Brought from Heliopolis to Constantinople by Kallinikos – 673 AD
- Protected Rome for eleven centuries (until 1453)



*From the Madrid Skylitzes*

Liver of Sulfur:  
 $K_2S, K_2S_2SO_3$

Tartar:  
 $KC_4H_5O_6$

Sarcocolla:



Pitch:  
Petrochemicals

Boil



Ignite

*13th century,  
Liber Ignium ad Comburendos Hostes*

(can only be extinguished by urine, vinegar, or sand)

*The Big Bang: A History of Explosives.*  
G.I. Brown. Sutton Publishing (1998)

*A History of Greek Fire and Gunpowder*  
J.R. Partington. Heffer & Sons (1960)

# The Gunpowder Monopoly

## The first explosive composition: blackpowder (220 BC)

- Western alchemists focused on transmutation
- Eastern alchemists focused on elixirs of immortality
  - Found *huo yao*, “fire drug”
  - It was used as a weapon in eastern wars
    - Bombs of 1231 defense of Kaifeng
- Brought an end to the Greek Fire wielding Byzantines in 1453 due to Turkish cannons



Dardanelles gun  
(1464 – 1807)

*The Chemistry of Explosives.*  
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*Gunpowder as the Fourth Power, East and West.*  
J Needham. HK UP (1983)

*Gunpowder.* J Kelly  
Basic Books (2004)

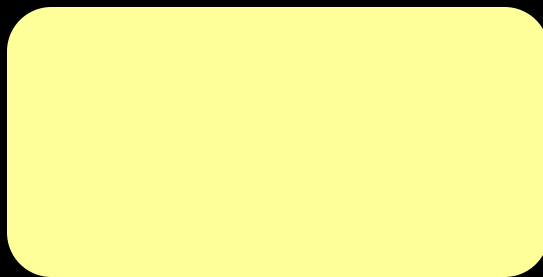
# The Gunpowder Monopoly

## Gunpowder

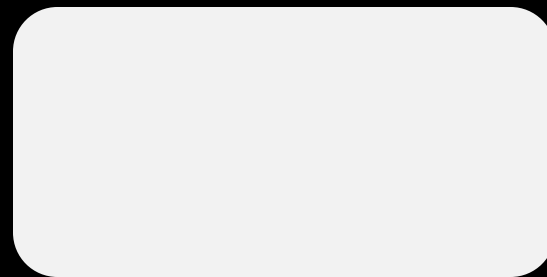
- The only explosive used for propulsion and blasting from until 1850



XX%



XX%



XX%

*A History of Greek Fire and Gunpowder*  
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# The Gunpowder Monopoly

## Gunpowder

- The only explosive used for propulsion and blasting from until 1850

Charcoal:

From smoldering wood,  
removing impurities

15%

Brimstone:

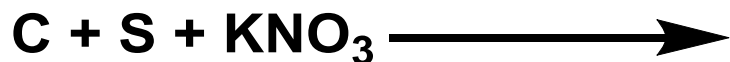
Sulfur, which lowers the  
mixtures ignition temp.

10%

Saltpetre:

Oxygen source now  
known to be potassium  
nitrate

75%



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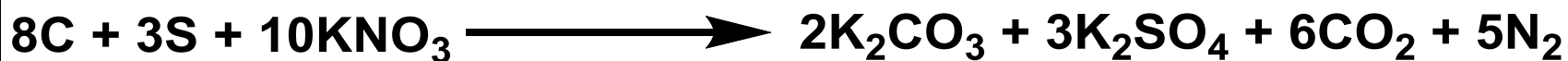
Sulfur, which lowers the  
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10%

Saltpetre:

Oxygen source now  
known to be potassium  
nitrate

75%



3 megajoules per kilogram

10-25% of your yearly phone energy consumption

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# The Gunpowder Monopoly

## Gunpowder

- The only explosive used for propulsion and blasting from until 1850

### Charcoal:

From smoldering wood, removing impurities

### Brimstone:

Sulfur, which lowers the mixtures ignition temp.

### Potassium Chlorate:

Contains lower % of oxygen, but releases it at a lower temperature

Usefulness discovered in 1786 by Berthollet, who held a party to celebrate its his first new batch of gunpowder being stamped that day in 1786. On return to the mill from breakfast, the guests were met with a violent explosion throwing the two leaders “a great distance” killing them.

~12 megajoules per kilogram

when stabilized with tan and sawdust (Kellow & Short, 1862)

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Kellow & Short were simply better businessmen; their mill demolished an entire block of building upon detonation in July 1865

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when stabilized with tan and sawdust (Kellow & Short, 1862)

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## Gunpowder

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Charcoal:

From smoldering wood,  
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Brimstone:

Sulfur, which lowers the  
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Sodium Nitrate:

Stabilized to moisture  
by Lammot duPont in  
1857

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# Wait, what is an explosive?

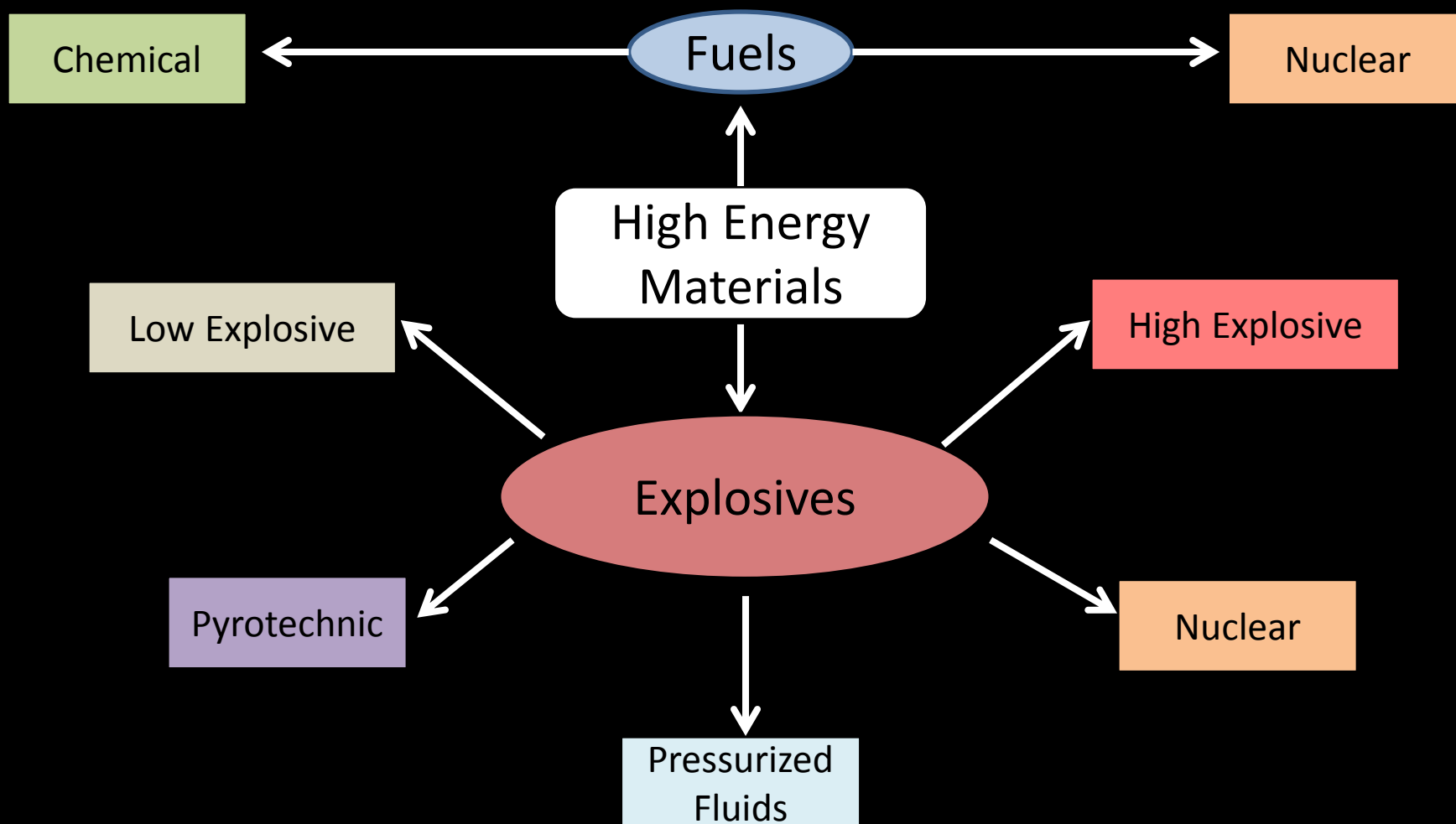
## Fuel

“A substance capable of reaction with atmospheric oxygen and oxygen carriers (oxidizers) with the evolution of heat”

## Explosive

“A substance which, when suitably triggered, releases a large amount of heat and pressure by way of a very rapid self-sustaining exothermic decomposition reaction”

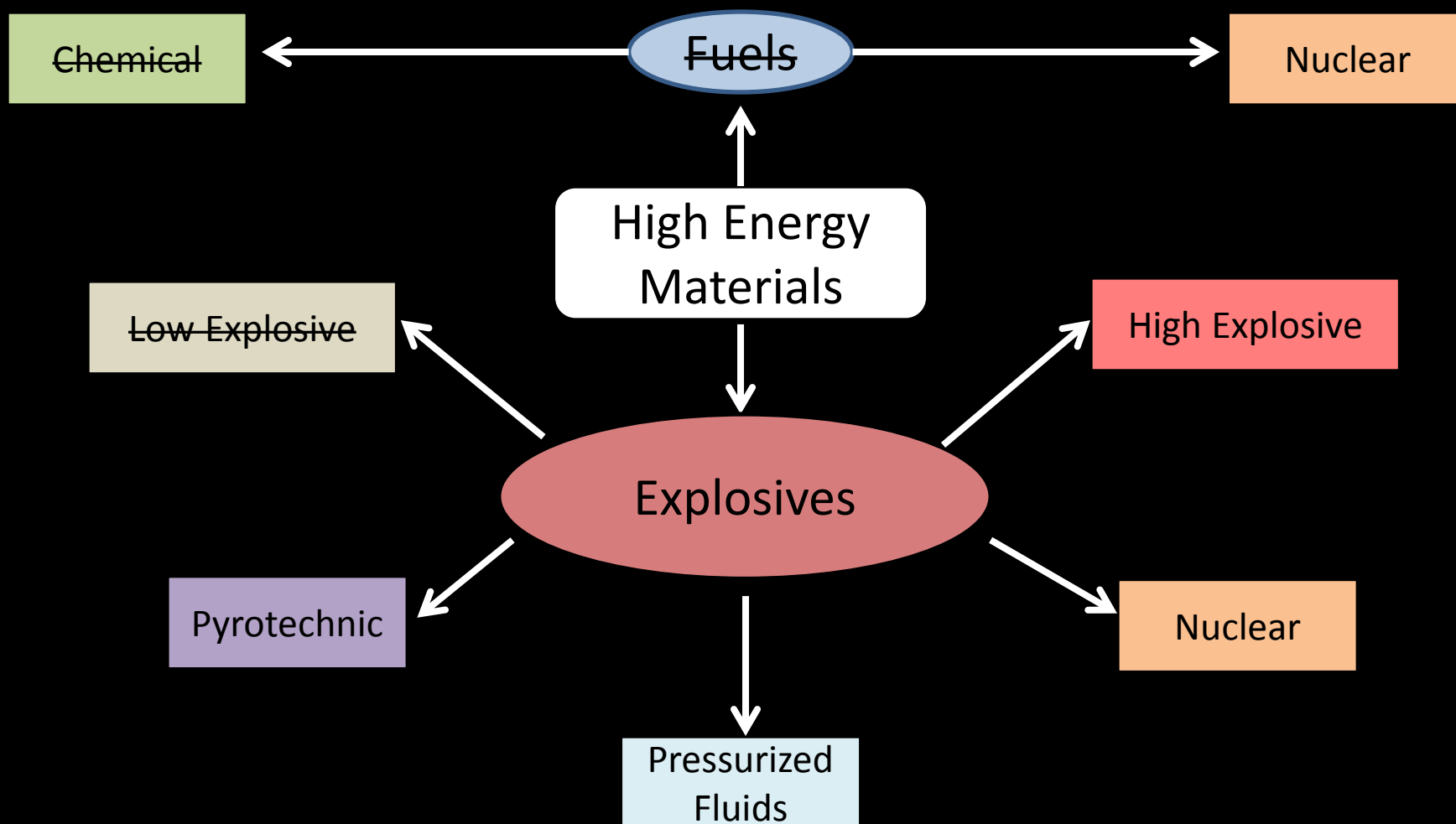
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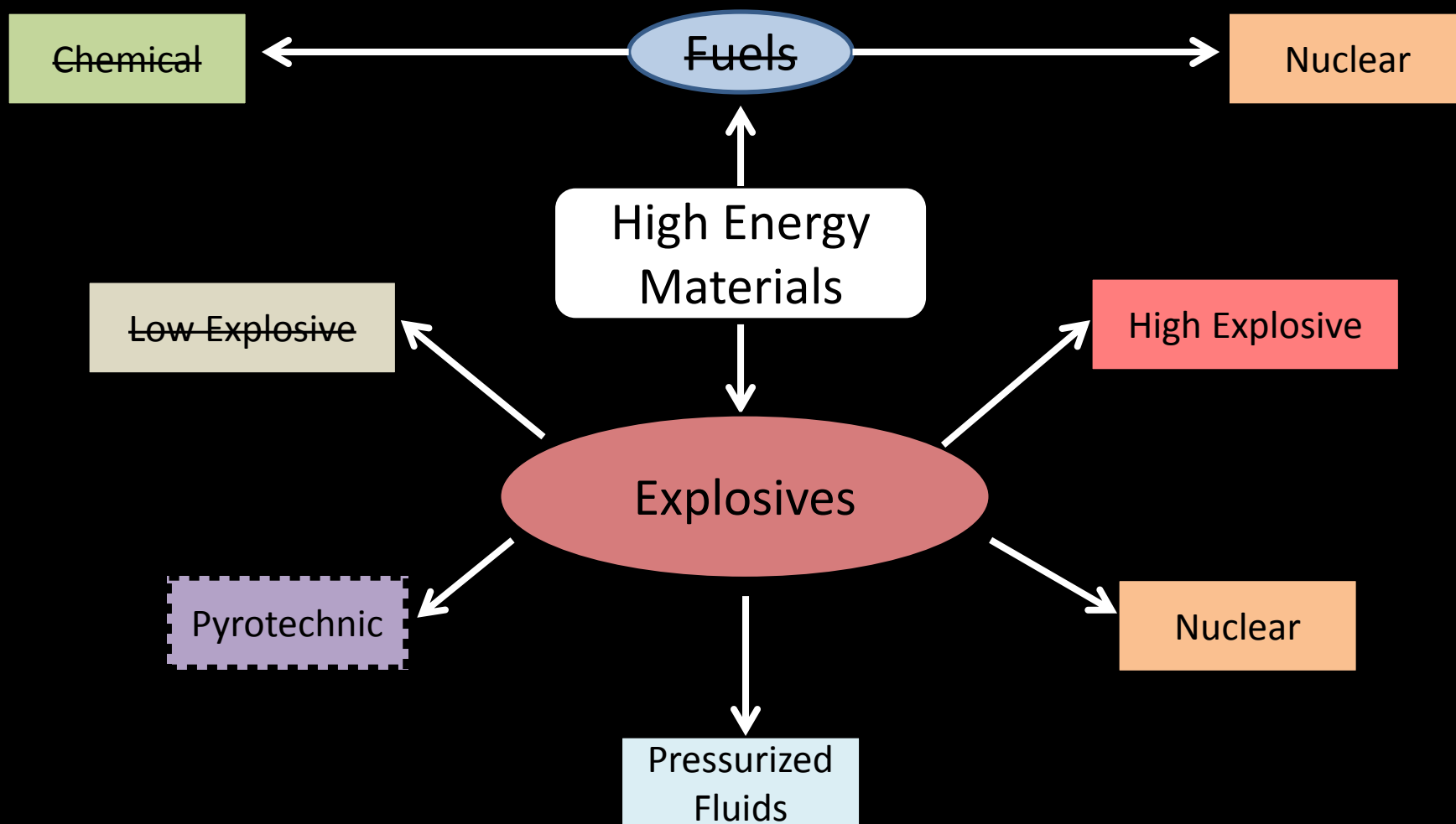
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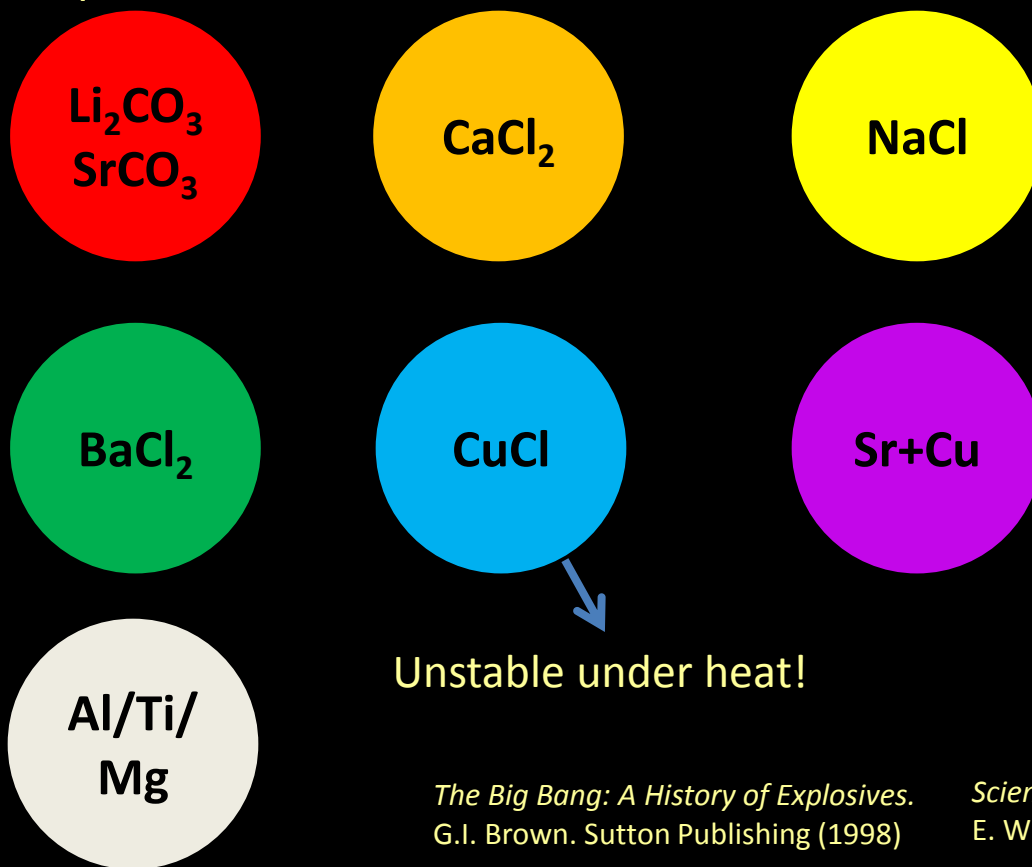
*The Chemistry of Explosives.*  
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# Pyrotechnic

## Thermite



## Fireworks: Gunpowder + Metals



Unstable under heat!

*The Big Bang: A History of Explosives.*  
G.I. Brown. Sutton Publishing (1998)

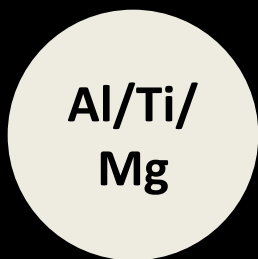
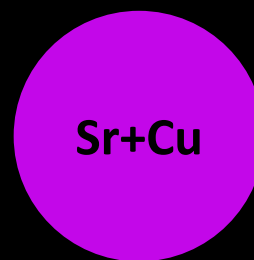
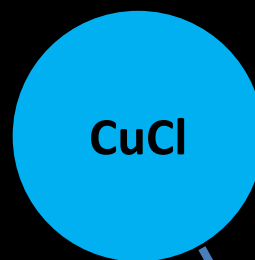
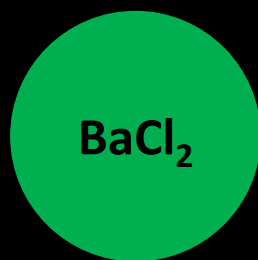
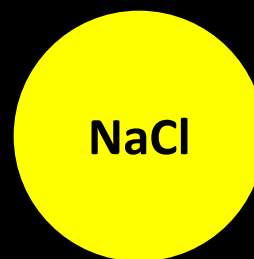
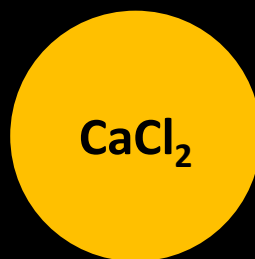
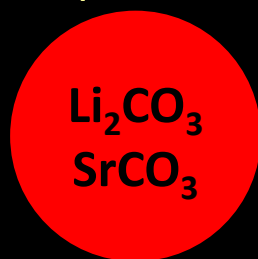
*Science and Technology.*  
E. Wilson. C&EN (2001)

# Pyrotechnic

## Thermite



## Fireworks: Gunpowder + Metals

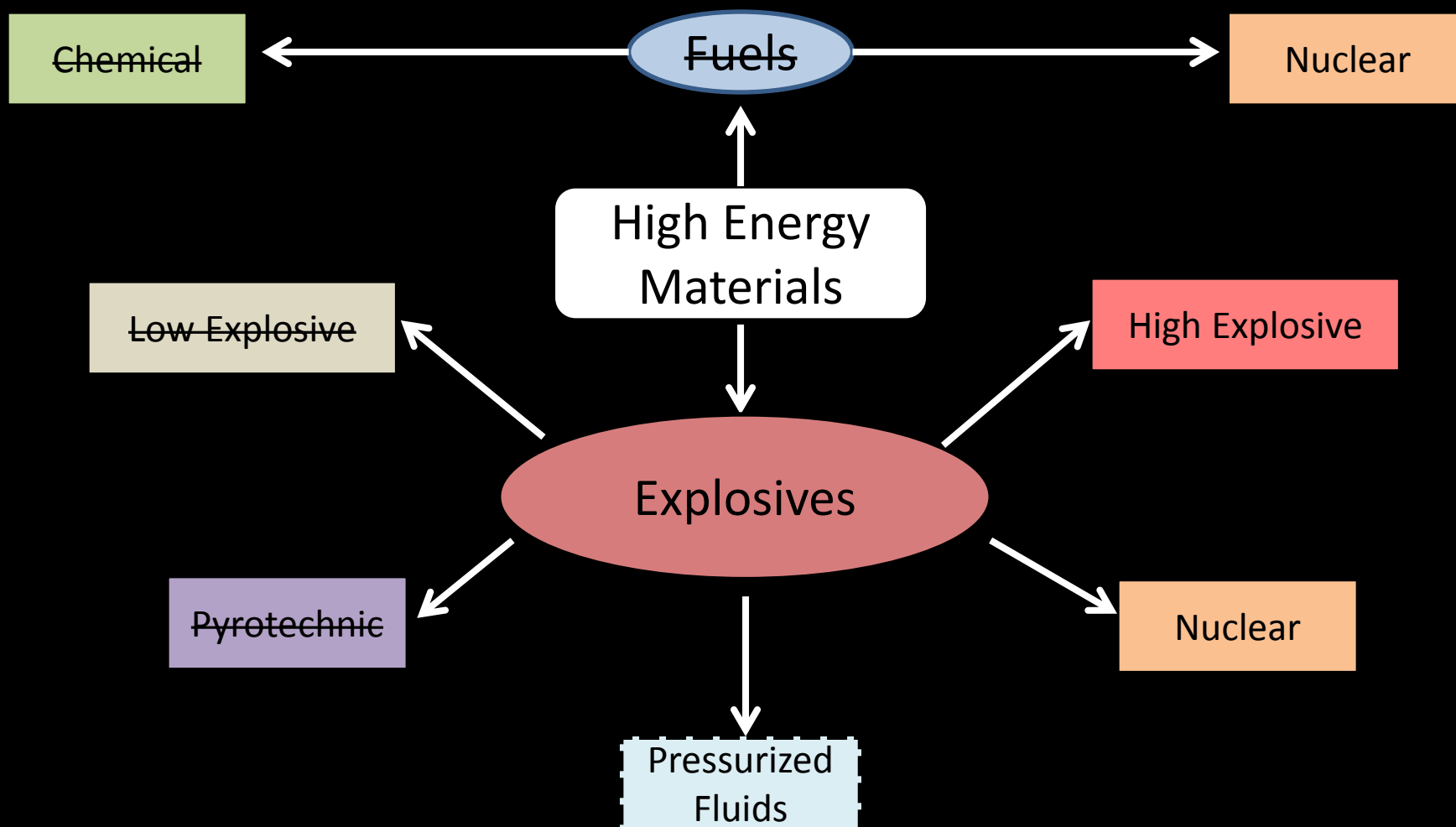


Magnesium-aluminum alloy (magnalium)  
provides an okay alternate

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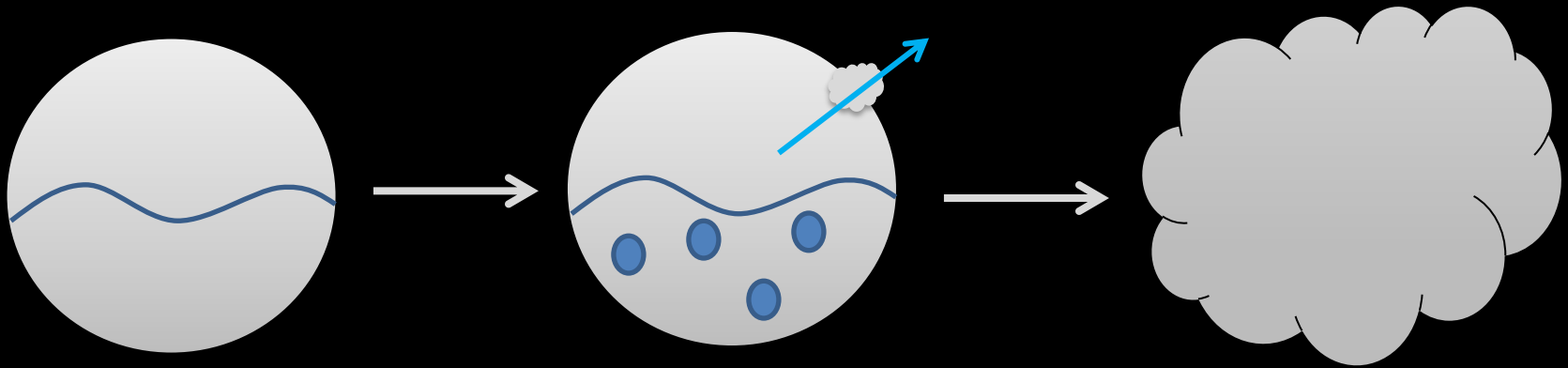
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# Pressurized Fluids

## B.L.E.V.E. – Boiling Liquid Expanding Vapor Explosion

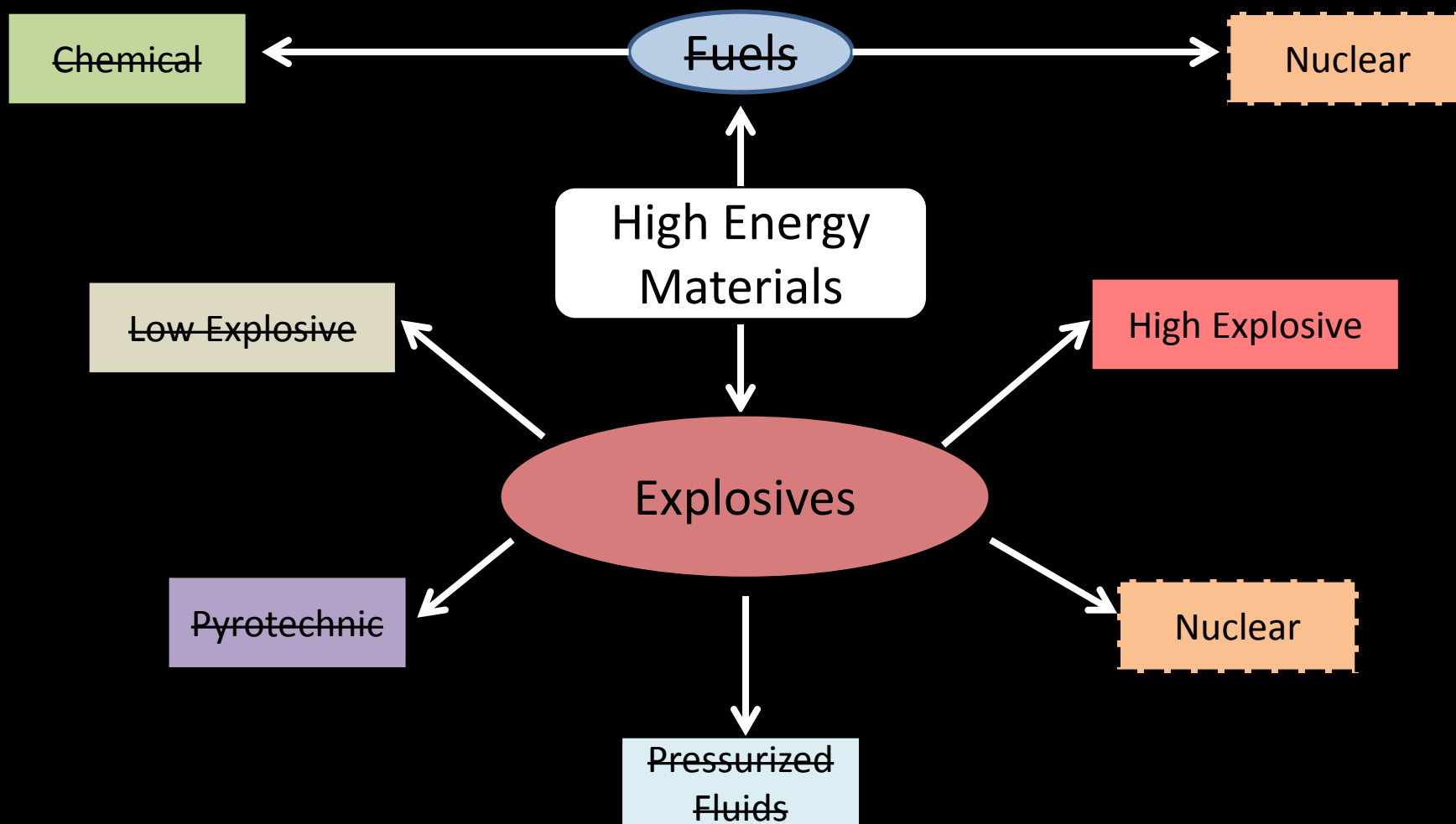
A BLEVE occurs due to catastrophic failure of a vessel holding liquefied gas fails



Can be caused by flammable (propane, gas, etc.) and nonflammable (LN<sub>2</sub>, H<sub>2</sub>O, etc.) liquids alike.

Birk A. M., Cunningham, M., Liquid Temperature Stratification and its Effect on BLEVEs and their Hazards, Journal of Hazardous Materials, 48 (1996) pp 219-237.

# Wait, what is an explosive?

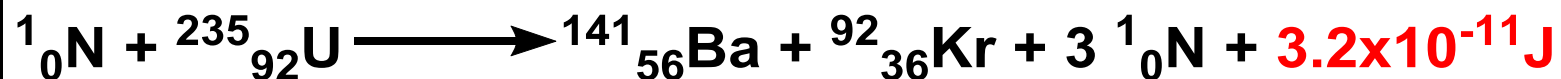


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# Nuclear

Fusion (atomic reactors / atomic bombs)



Fission (sun / hydrogen bombs)



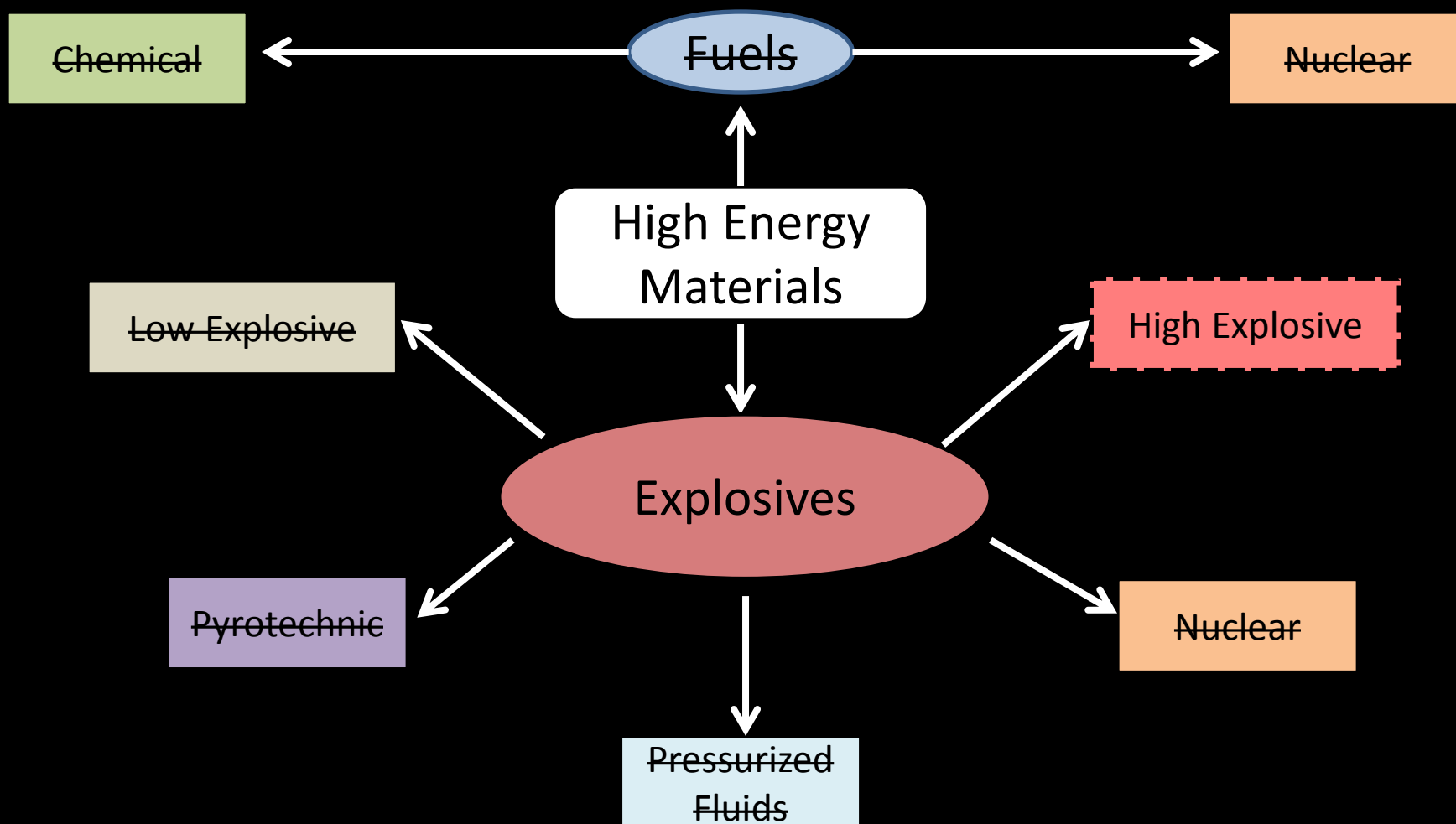
Largest detonation reported:

Tsar Bomba

1961; Soviet Union

57 Megatons of TNT equivalent

# Wait, what is an explosive?



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# High Explosive

## Low Explosive

Deflagration: self-sustaining decomposition slower than the speed-of-sound

Rate of deflagration measured using linear burning rate eq.:

$$r = \beta P^\alpha,$$

$\beta$  = burning rate coefficient

$P$  = pressure at surface

$\alpha$  = burning rate index

### Gunpowder:

$$5 \text{ mm s}^{-1} = \beta (10 \times 10^{-2} \text{ N mm}^{-2})^{0.5}$$

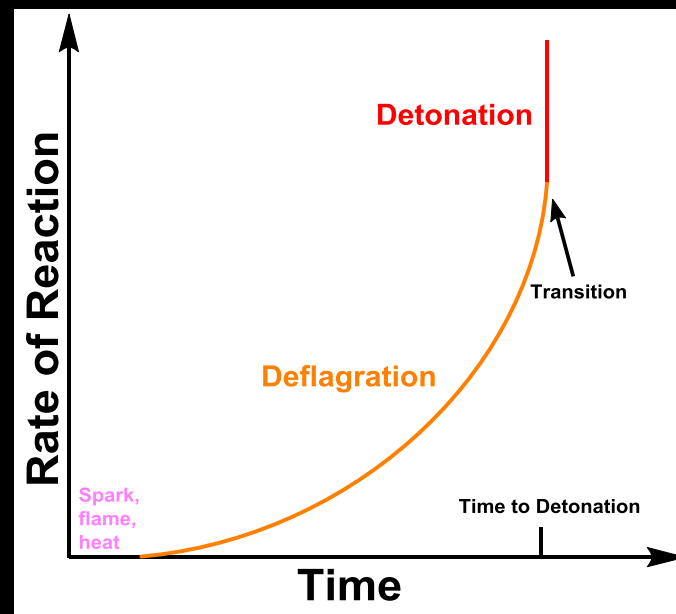
$$\beta = 17$$

In a tube (at 4000x pressure):

$$r = 17 \times (4000 \times 10 \times 10^{-2})^{0.5} = 399 \text{ mm/s}$$

## High Explosive

Detonation: decompose through shockwave transfer rather than thermal transfer at supersonic speeds (1500 to 9000 m/s)



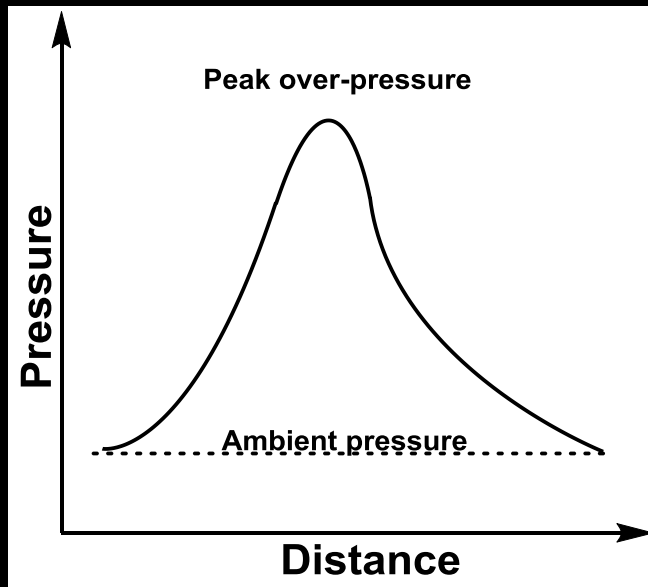
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# High Explosive

## Deflagration

Decomposed mass moves a *different* direction from the explosion

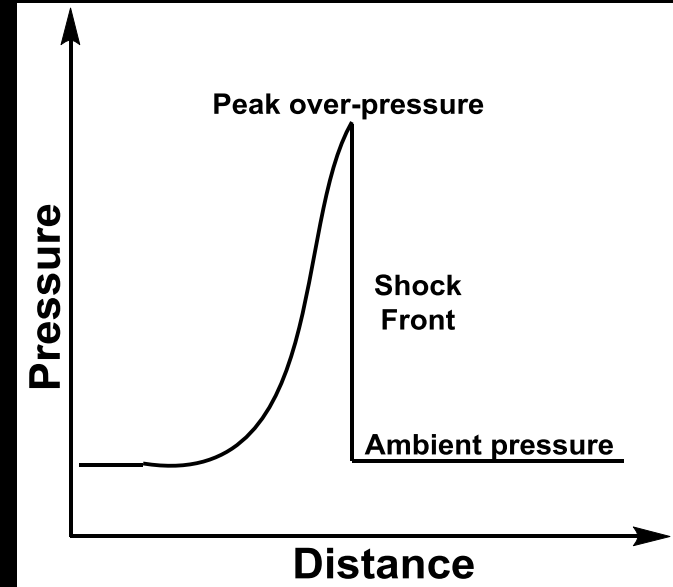
*propellant*



## Detonation

Decomposed mass moves the *same* direction as the explosion

*bombs*



# Important Terms

Heat of Explosion:  $\Delta H_e$  (Joules/kg)

Energy released per mass

Oxygen Balance: OB% (mass)

Positive if more than needed; negative if less

Not extremely useful, but can be a rule of thumb (TNT=-74%)

Used in creating mixtures (ammonium nitrate=20%); AN/TNT = 80/20

Velocity of Detonation: VOD (m/s)

Rate of travel of the shockwave front

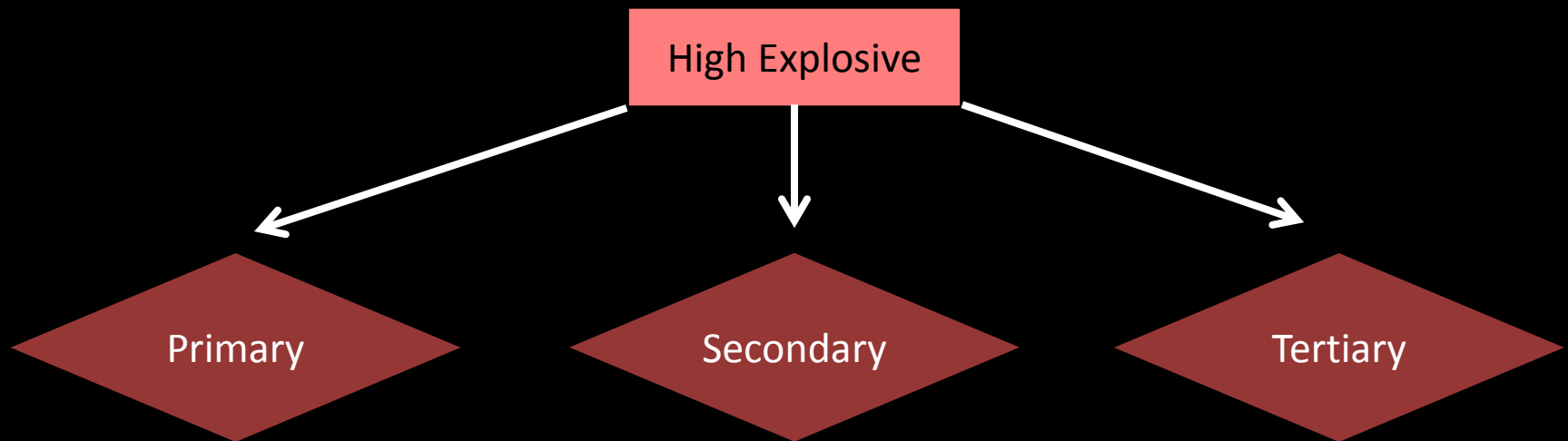
Relative Effectiveness: R.E. (TNT eq.)

TNT provides a useful benchmark; height of explosion can be estimated

Brisance:  $\alpha(R.E. \times VOD^2)$

Measure of detonation pressure useful for estimating fragmentation

# High Explosive



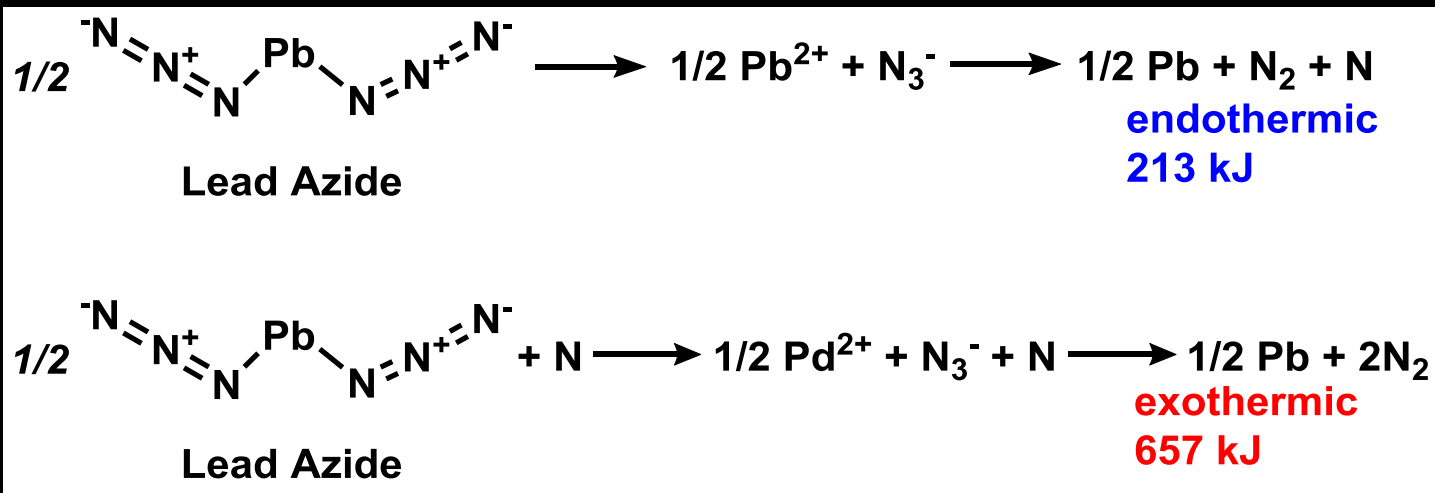
*The Big Bang: A History of Explosives.*  
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# Primary Explosives

Undergo a very rapid transition from burning to detonating

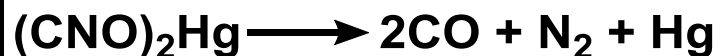
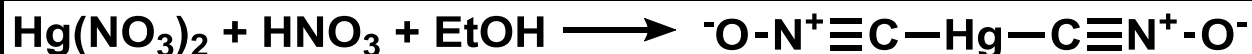
- Contact explosive
- Detonate due to heat or shock
- Initiate with an explosive dissociation followed by a stable explosion



# Primary Explosives

## Mercury Fulminate

Creation: Dissolve mercuric nitrate in nitric acid and *slowly* add ethanol



Oxygen Balance:	11.2%
Nitrogen amount:	9.84%
Heat of explosion:	1486 kJ/kg
Deflagration point:	165 °C
Impact sensitivity:	1-2 J

100,000kg produced per year in early 20<sup>th</sup>  
century Germany

Necessary for early dynamite

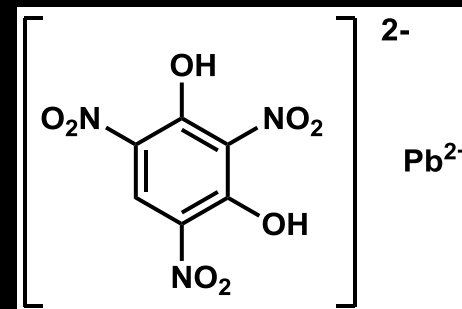
# Primary Explosives

## Lead Styphnate

Creation: Dissolve magnesium styphnate in nitric acid and add lead acetate and precipitate out product



Oxygen Balance:	18.8%
Nitrogen amount:	8.97%
Heat of explosion:	1549 kJ/kg
Deflagration point:	275 °C
Impact sensitivity:	5 J



Used in explosive caps in combination with lead azide to decrease shock sensitivity and reduce static sensitivity of unadulterated compound

# Primary Explosives

## Silver Azide

Creation: Precipitates upon mixing of sodium azide and silver salts



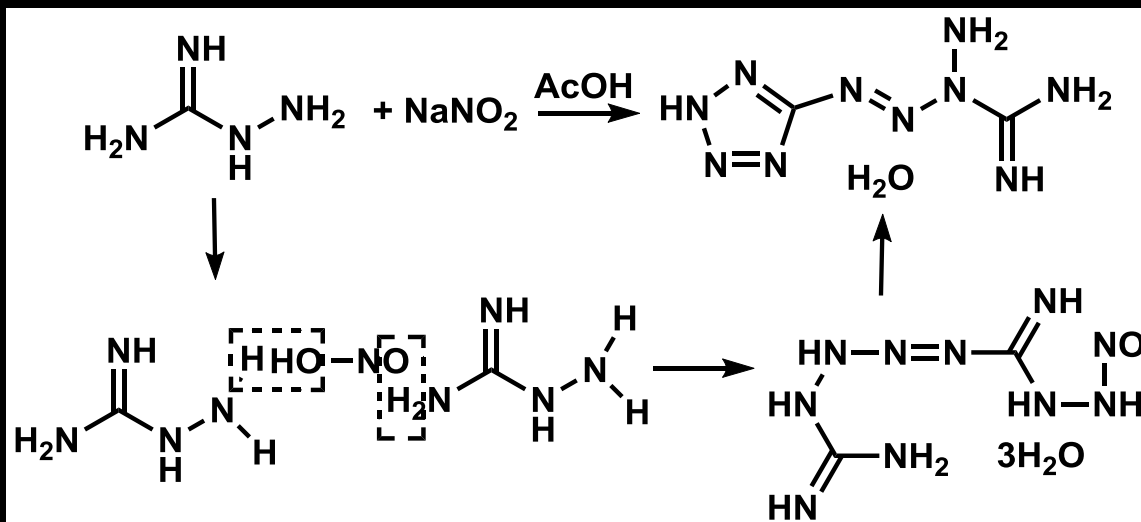
Nitrogen amount:	28.03%
Volume of gas:	224L/kg
Deflagration point:	273 °C
Impact sensitivity:	<1 J

Initiates reaction better than lead azide,  
but not used due to extreme sensitivity to  
friction and unsatisfactory physical  
characteristics (cheesy & amorphous)

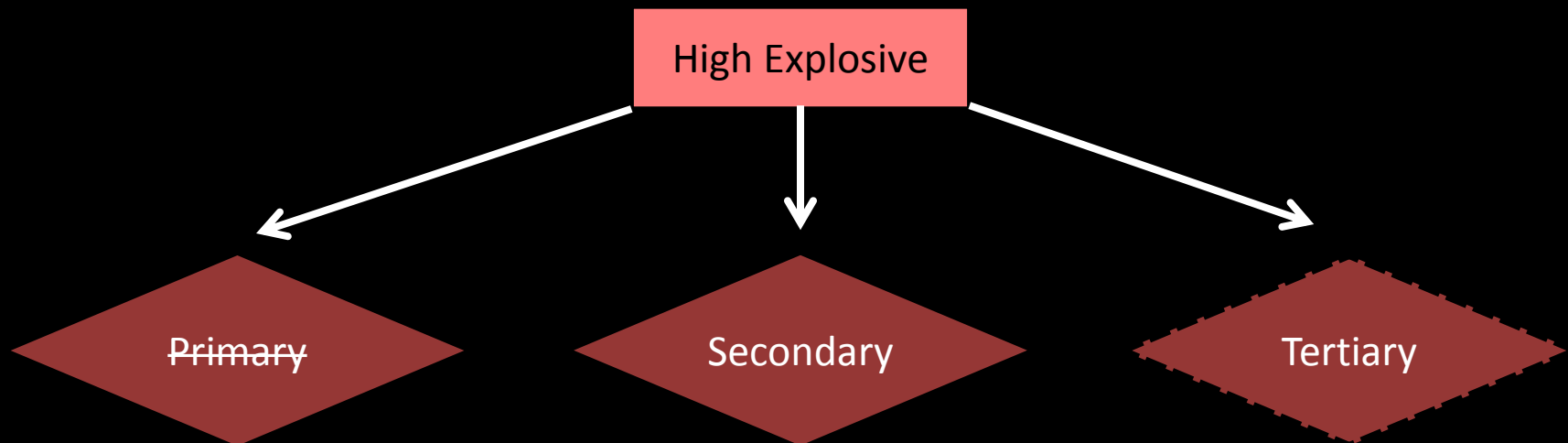
# Primary Explosives

## Tetrazene (tetrazole guanyltetrazene hydrate)

Creation: Precipitates from reaction of aminoguanidine and sodium nitrate



# High Explosive



*The Big Bang: A History of Explosives.*  
G.I. Brown. Sutton Publishing (1998)

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# Tertiary Explosives

Extremely shock insensitive and much safer to handle

- Blasting agents
- Do not reliably detonate with primer
- Require booster comprised of secondary explosives



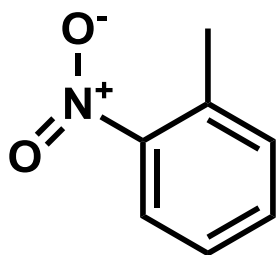
Nitrogen amount:	35%
Oxygen balance:	20%
Volume of gas:	980L/kg
Heat of explosion:	1601 kJ/kg
Deflagration point:	273 °C
Impact sensitivity:	>49 J

Ammonium nitrate & nitroethane (ANNM)  
or AN & fuel oil (ANFO) make up 80% of  
commercial explosives and often use TNT  
(a secondary explosive) as a booster

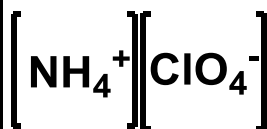
# Tertiary Explosives

Don't let them fool you!

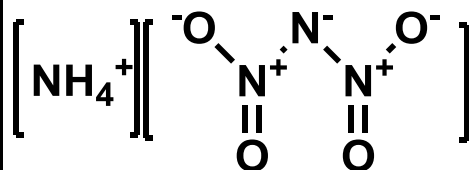
In 1988, PEPCON plant caught fire (cause unknown) and caused the 4500 metric tons of ammonium perchlorate to explode, killing 2 and injuring 372 with an estimate damage of \$100m USD.



Mononitrate toluene

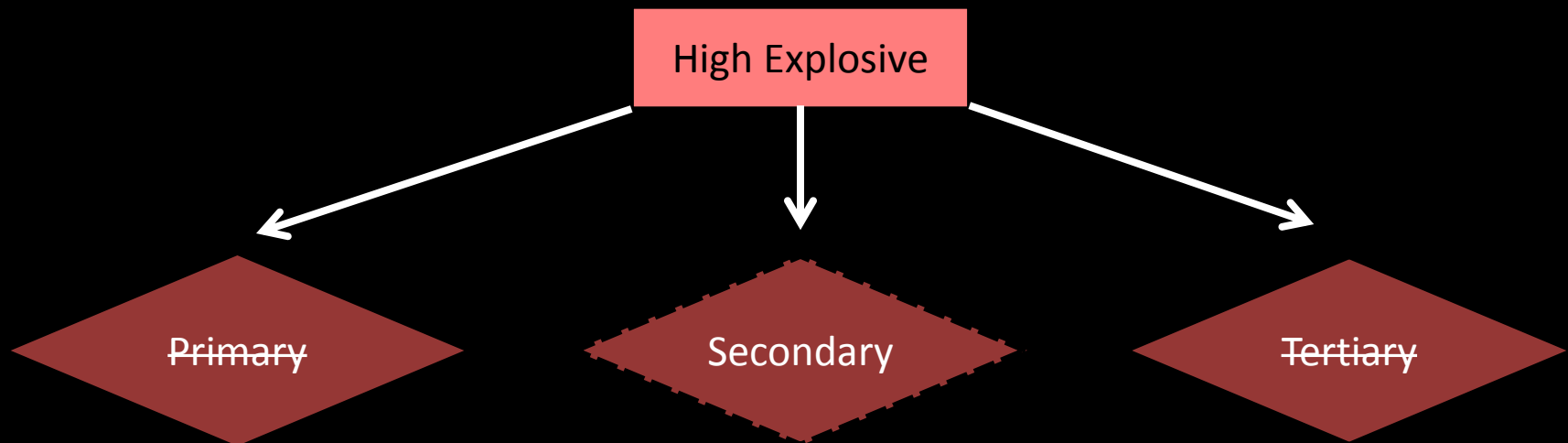


Ammonium perchlorate



Ammonium dinitramide

# High Explosive



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# Nitroglycerine

## First real explosive discovered after gunpowder

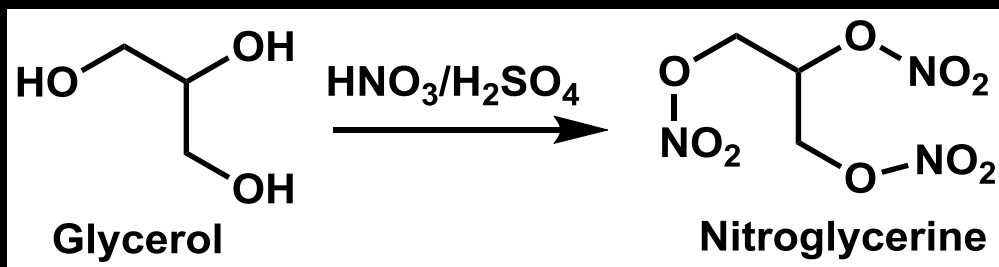
- Developed by Italian, Ascanio Sobrero, to treat angina pectoris
- Violently exploded sending glass into his hands

It has a sharp sweet, aromatic taste. It is advisable to take great care in testing this property. A trace of nitroglycerine placed upon the tongue, but not swallowed, gives rise to a most pulsating, violent headache, accompanied by great weakness of the limbs. A dog was given a few centigrams of nitroglycerine. It soon began to foam at the mouth and then vomited. Despite the fact that the greater part of the nitroglycerine had thus been eliminated from the system, within seven or eight minutes the animal had fallen down and almost ceased breathing. A dose of olive oil and ammonia was administered. The animal revived somewhat, and remained for some two hours whining, trembling violently, and beating its head on the wall. A post-mortem examination showed that the vessels of the brain and heart were suffused with blood and much distended. Similar results were obtained with rats and guinea-pigs. The violence of the decomposition has prevented me, up to the present, making an analysis of the body.

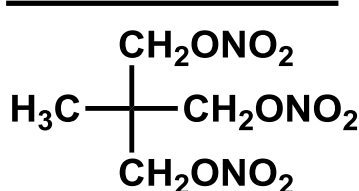
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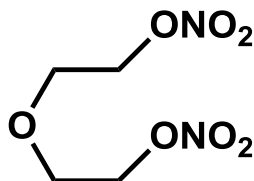
- Stabilized by Nobel as dynamite
- Lead to the Haber-Bosch process



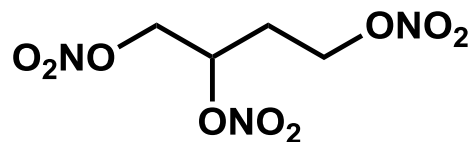
### Nitrate-esters



Metriol trinitrate  
(MTN)



Diethylene glycol  
dinitrate (DEGDN)



1,2,4-butanetriol  
trinitrate (BTTN)

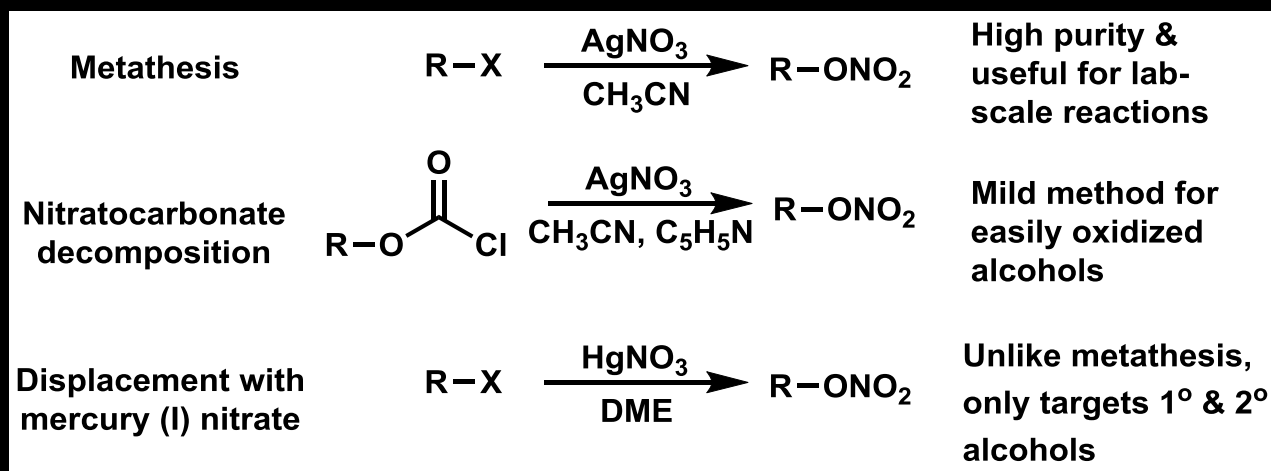
# Nitrate-esters

## Common *O*-nitration routes:

With nitric acid	$\text{R-OH} \xrightarrow[\text{H}_2\text{SO}_4/\text{Ac}_2\text{O}/\text{CHCl}_3]{\text{HNO}_3} \text{R-ONO}_2$	Can control regioselect. via conditions
With dinitrogen tetroxide	$\text{R-OH} \xrightarrow[\text{Neat/CH}_2\text{Cl}_2, <20^\circ\text{C}]{\text{N}_2\text{O}_4} \text{R-ONO}_2$	Reacts with simple alcohols
With dinitrogen pentoxide	$\text{R-OH} \xrightarrow[\text{CH}_2\text{Cl}_2, <0^\circ\text{C}]{\text{N}_2\text{O}_5} \text{R-ONO}_2$	Fast, isolable products, robust, lower acid waste
With nitronium salts	$\text{R-OH} \xrightarrow{\text{NO}_2\text{BF}_4} \text{R-ONO}_2$	Often quant. for 1° and 2° alcohols
Via transfer nitration from <i>N</i> -nitropyridinium	$\text{R-OH} \xrightarrow[\text{CH}_3\text{CN}]{\text{R-C}_5\text{H}_4\text{N}^+\text{NO}_2} \text{R-ONO}_2$	High yields with acid sensitive alcohols
With thionyl nitrate/ thionyl chloride nitrate	$\text{R-OH} \xrightarrow[\text{THF}]{\text{SOCl}(\text{NO}_3)} \text{R-ONO}_2$	Varying nitrate-source eq. gives regiocontrol (1° > 2°)

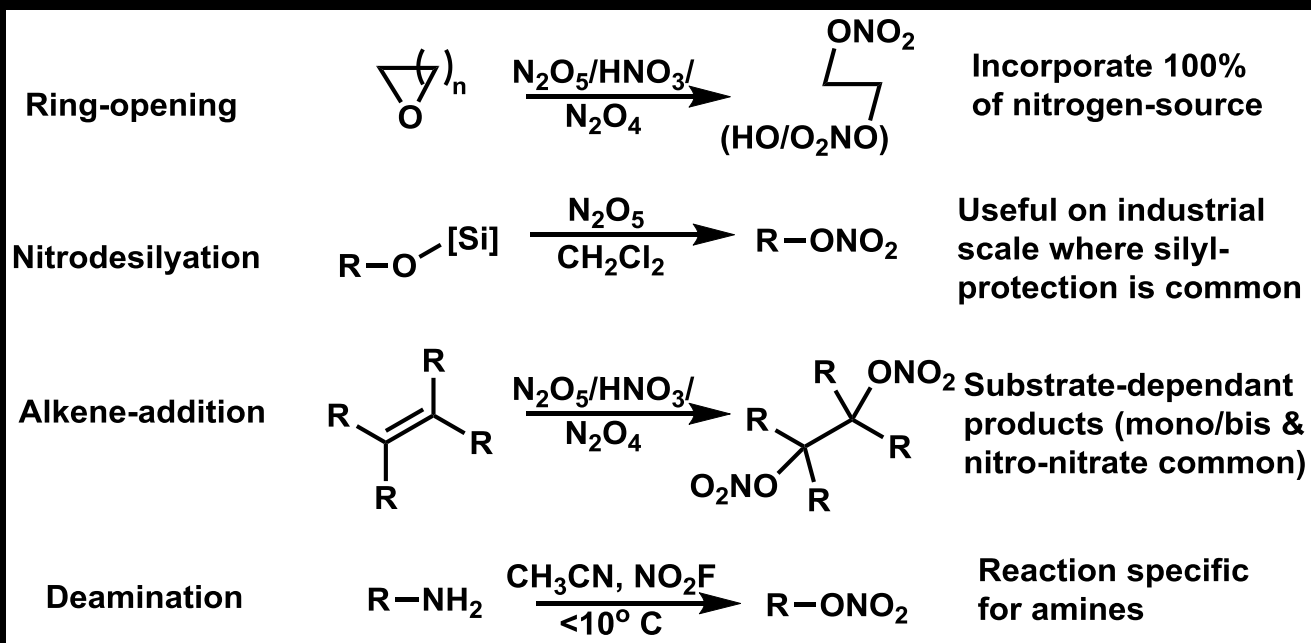
# Nitrate-esters

## Nucleophilic displacement routes:



# Nitrate-esters

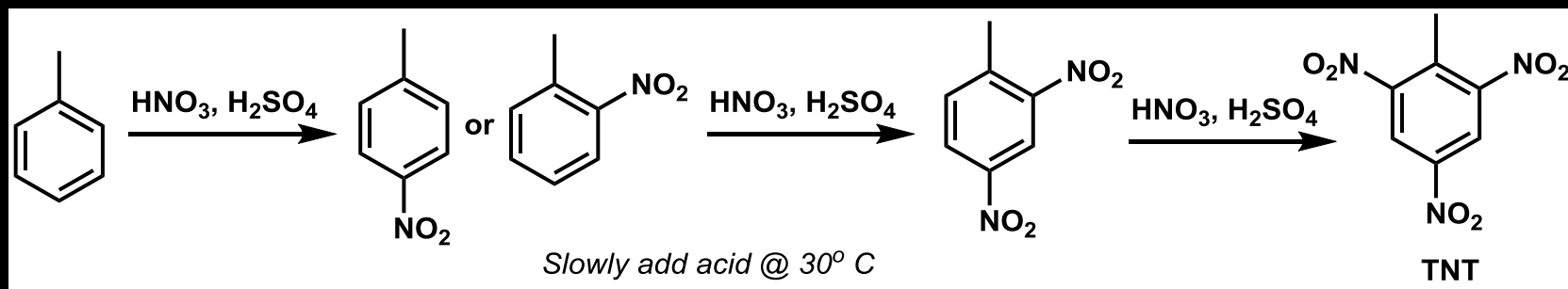
## Other common routes:



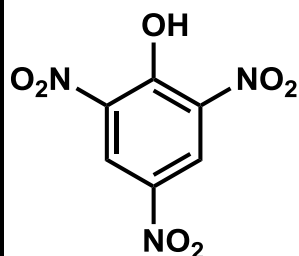
# Trinitrotoluene

## Ideal properties

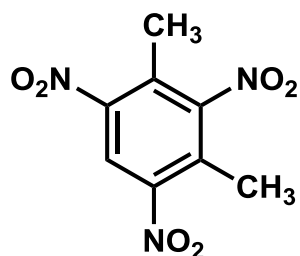
- Developed in 1863
- Cheap, raw reactants
- High stability (resistance to impact and friction)



## Polynitroarenes



2,4,6-trinitrophenol  
(picric acid)



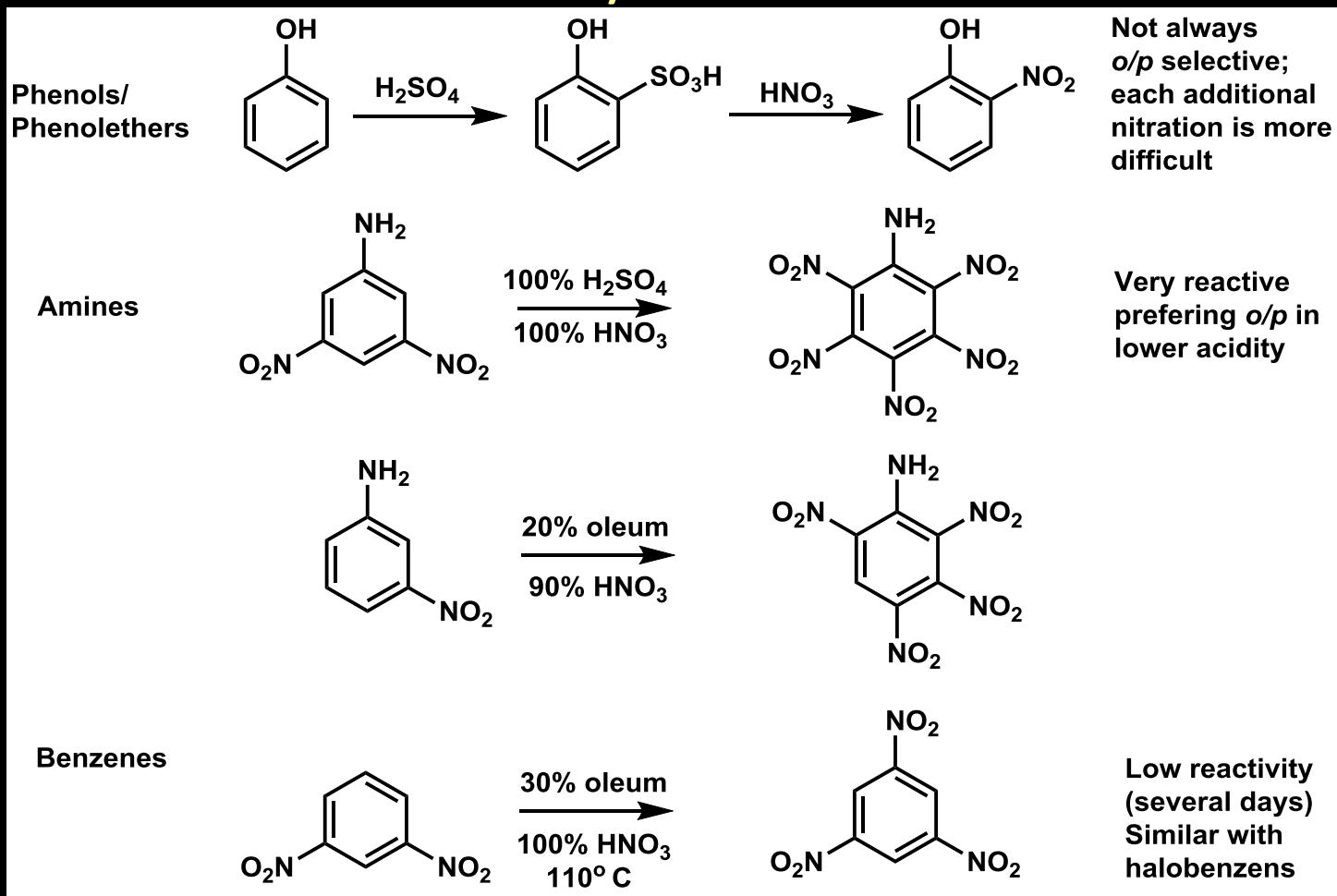
2,4,6-trinitroxylenes  
(TNX)

Mainly confined to history due to moderate performance & frequent formation of primary explosives when coordinated to metals (such as lead/picric acid salt)

Recent resurgence in oil due to thermal stability and impact stability

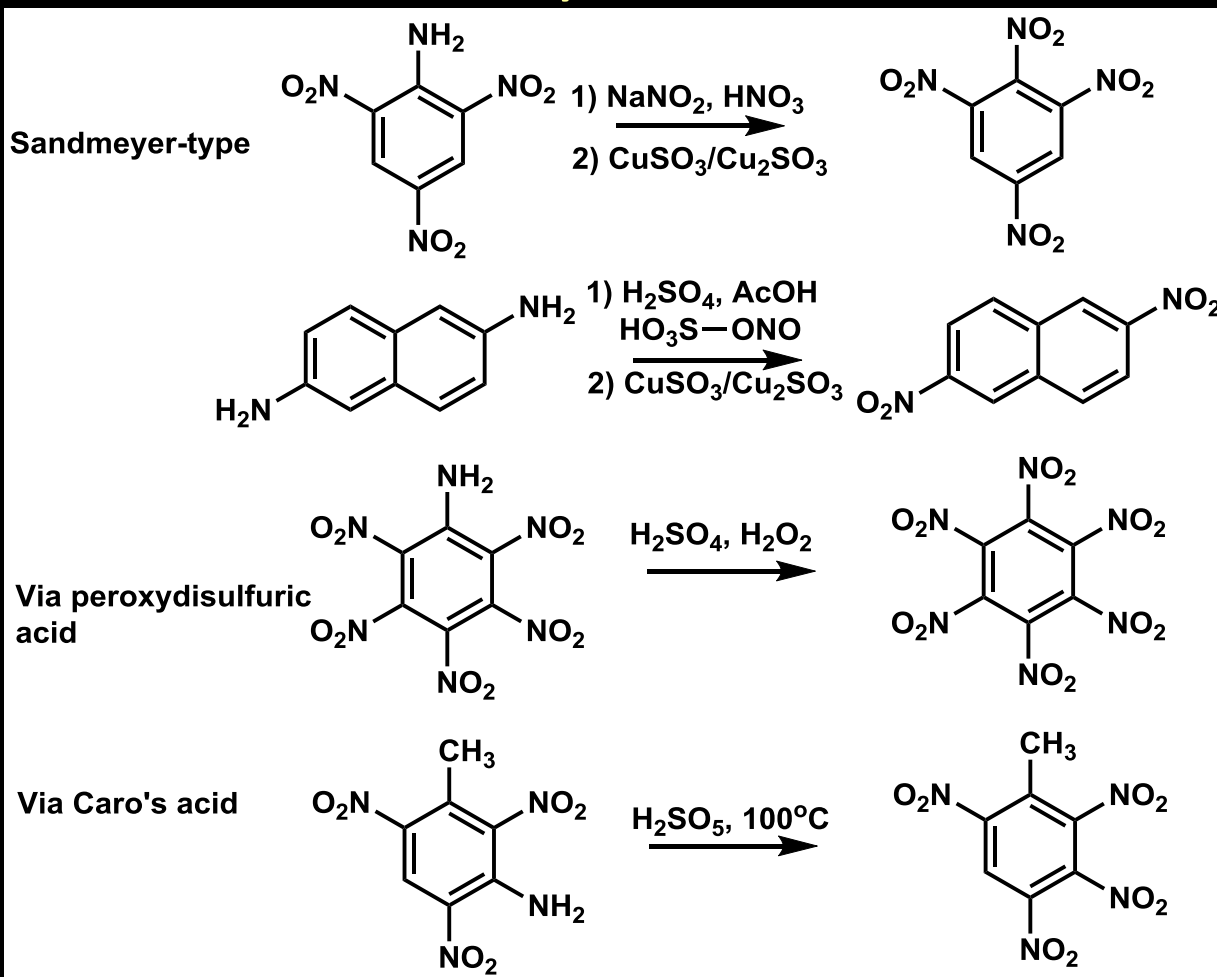
# Aromatic C-nitro compounds

## Substrate-derived reactivity



# Aromatic C-nitro compounds

## Nitration via oxidation of arylamines



Explosives Meyer R.  
Verlag Chem (1977)

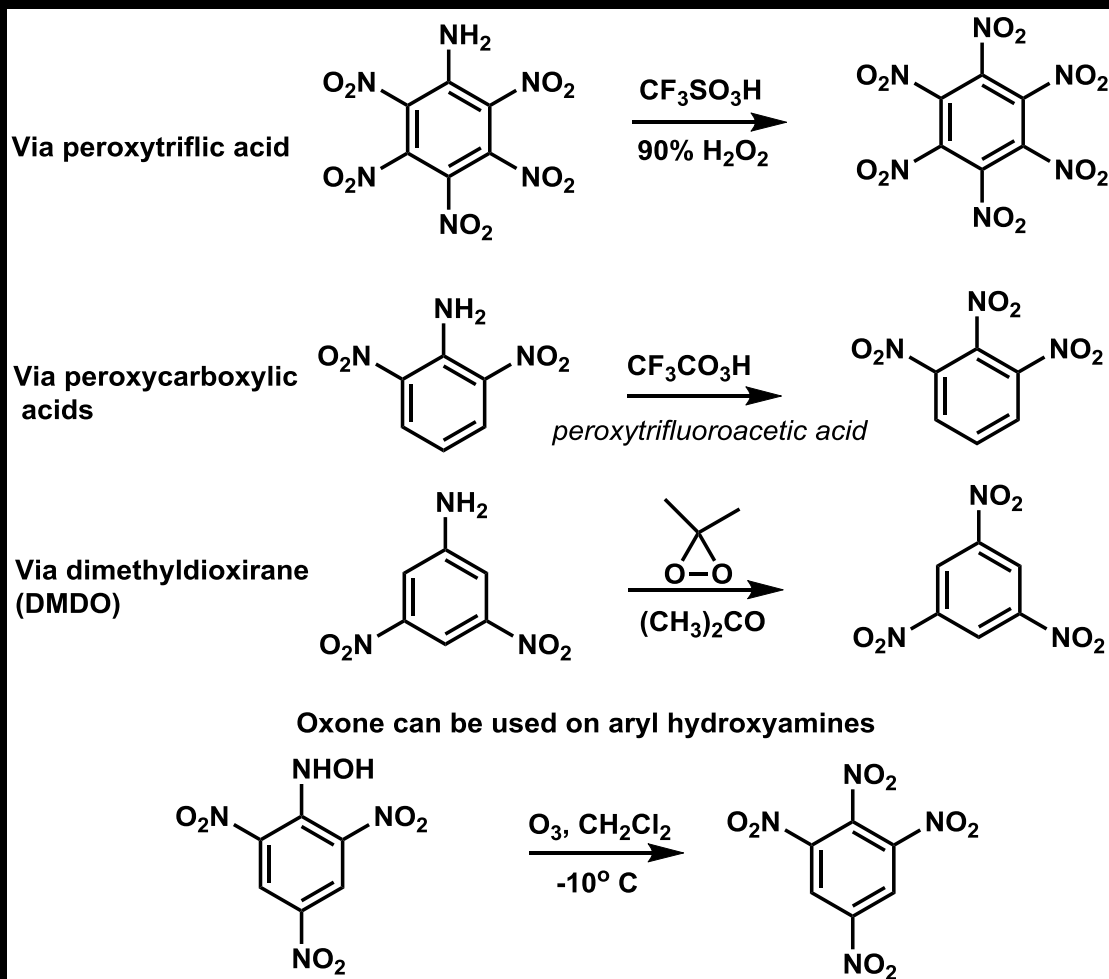
Reed, Jack W. (November 1988).  
Sandia National Laboratories

The Big Bang: A History of Explosives.  
G.I. Brown. Sutton Publishing (1998)

The Chemistry of Explosives.  
J Akhavan. RSC Paperbacks (2004)

# Aromatic C-nitro compounds

## Nitration via oxidation of arylamines



Explosives Meyer R.  
Verlag Chem (1977)

Reed, Jack W. (November 1988).  
Sandia National Laboratories

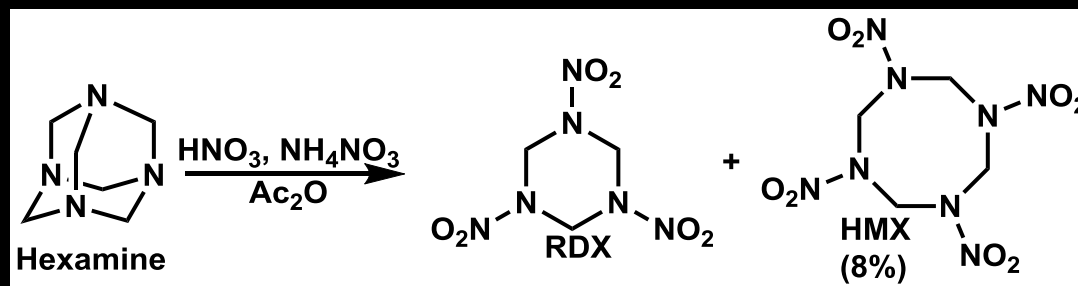
The Big Bang: A History of Explosives.  
G.I. Brown. Sutton Publishing (1998)

The Chemistry of Explosives.  
J Akhavan. RSC Paperbacks (2004)

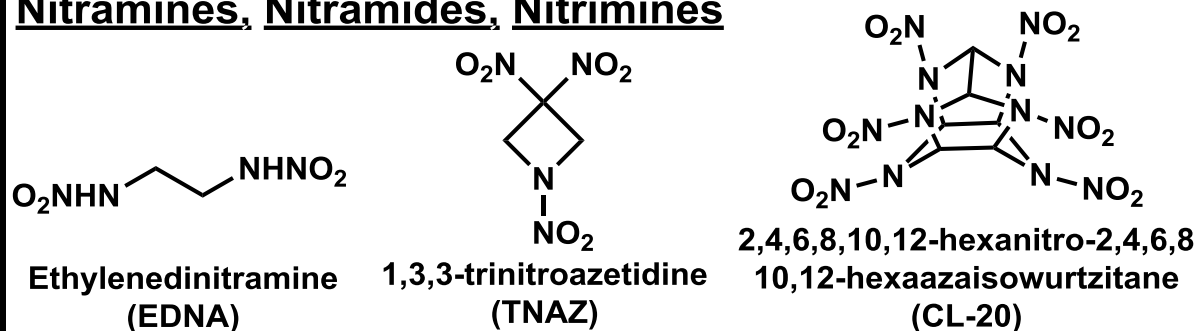
# Cyclotrimethylenetrinitramine

## Research Development Explosive

- Developed by Henning in 1899 (German patent: 104280) for med. use
- More than >20k tons made per month in WW2 by US & Germany alone
- Main ingredient in Compositions A, B, C, D ; HBX; H-6; PBX etc.
- More stable than TNT; one of the primary explosives in the military



### Nitramines, Nitramides, Nitrimines



Explosives Meyer R.  
Verlag Chem (1977)

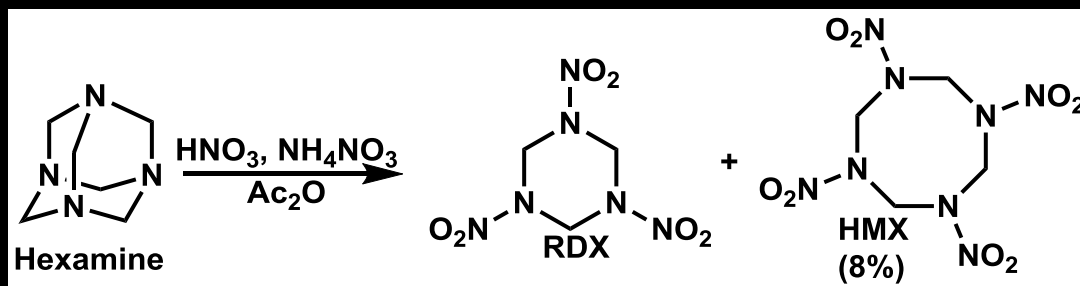
Reed, Jack W. (November 1988).  
Sandia National Laboratories

The Big Bang: A History of Explosives.  
G.I. Brown. Sutton Publishing (1998)

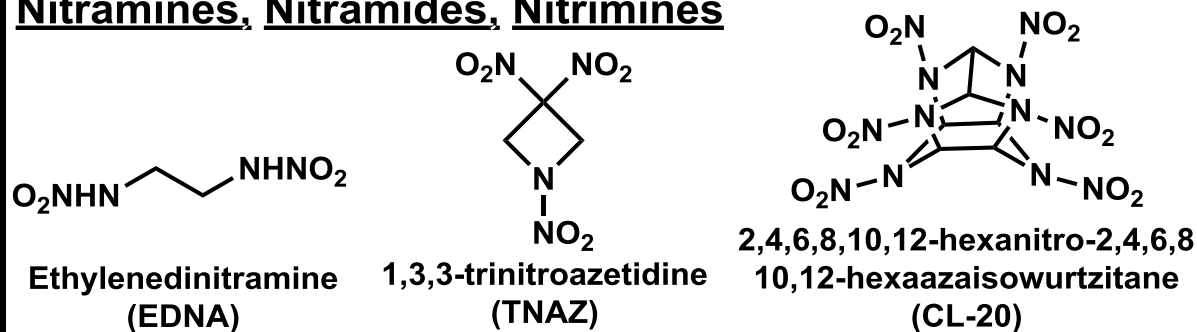
The Chemistry of Explosives.  
J Akhavan. RSC Paperbacks (2004)

# Cyclotrimethylenetrinitramine

Type	Abbreviation	D. Vel. (m/s)	Density (g/cm <sup>3</sup> )
N-nitro (Ali)	CL-20	9,500	2.04
N-nitro (Ali)	HMX	9,400	1.91
N-nitro (Ali)	RDX	8,750	1.76
C-nitro (Ar)	TNT	6,900	1.60



## Nitramines, Nitramides, Nitrimines



*Explosives* Meyer R.  
Verlag Chem (1977)

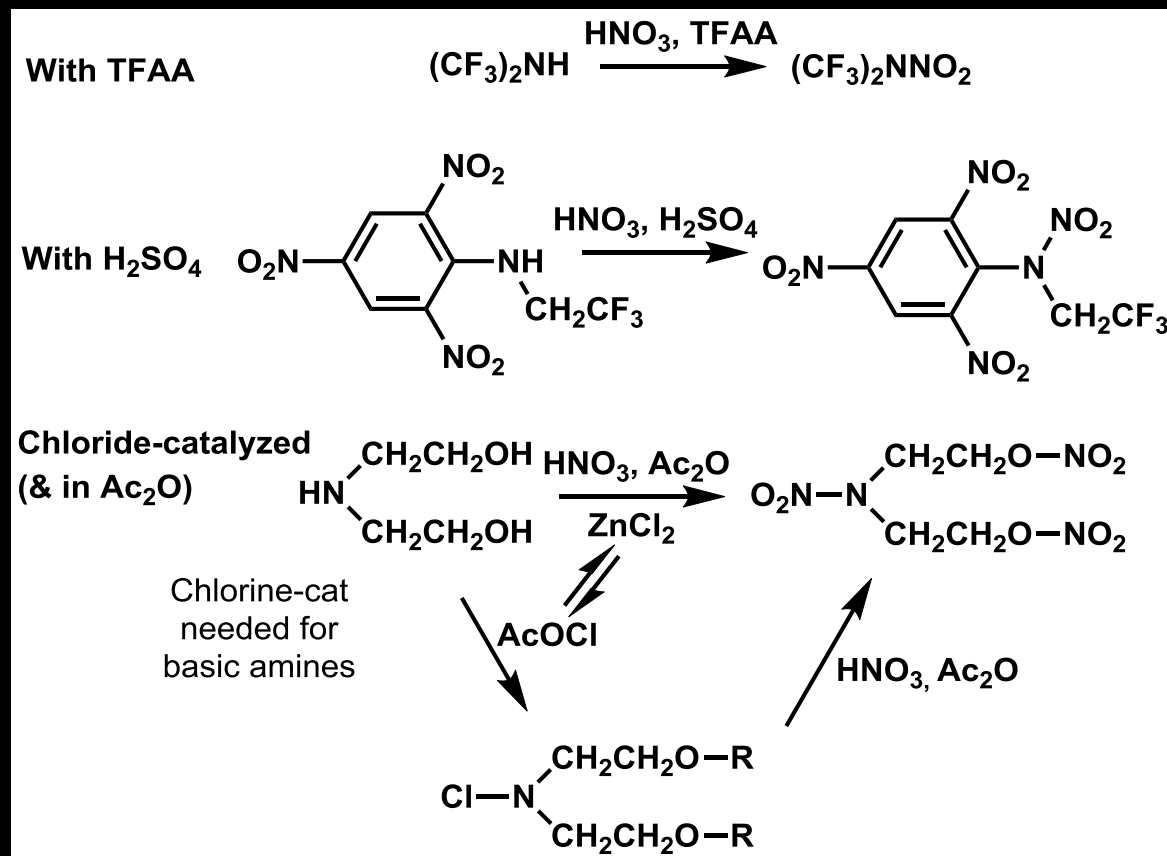
*Reed, Jack W. (November 1988).*  
Sandia National Laboratories

*The Big Bang: A History of Explosives.*  
G.I. Brown. Sutton Publishing (1998)

*The Chemistry of Explosives.*  
J Akhavan. RSC Paperbacks (2004)

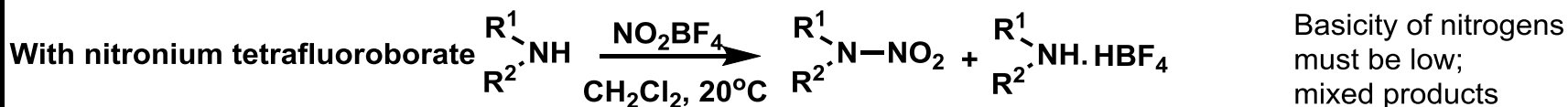
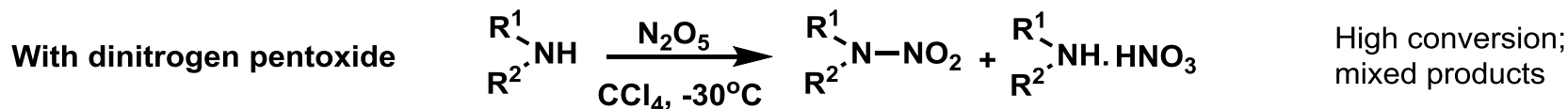
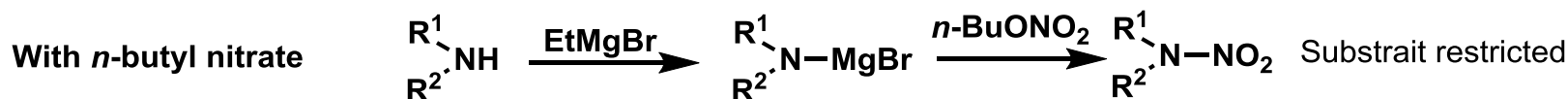
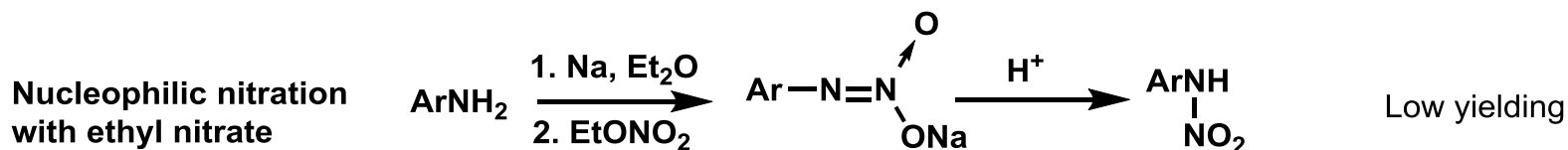
# N-Nitro Compounds

## Acidic nitration



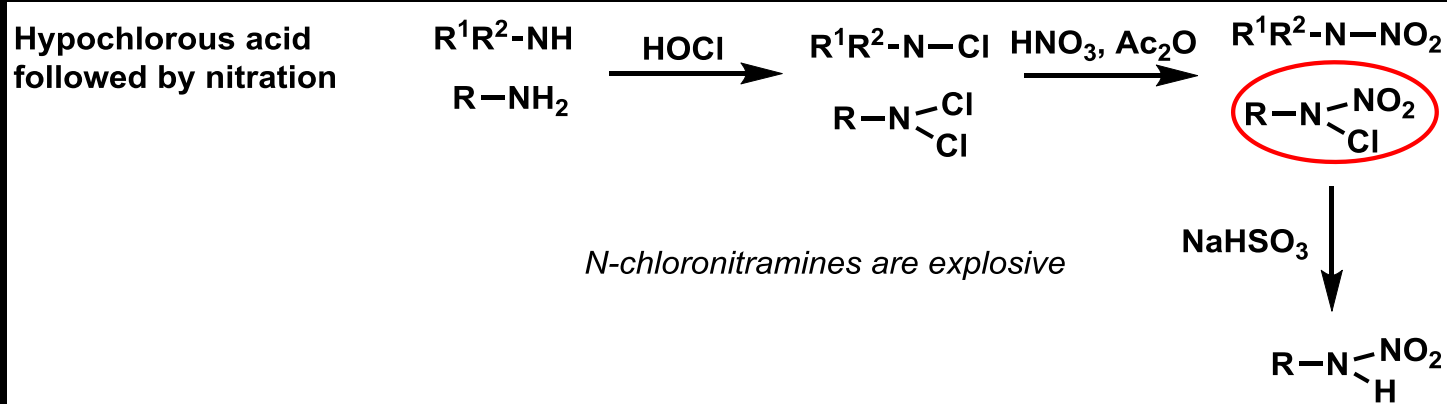
# N-Nitro Compounds

**Nonacidic nitration:** Allows for nitration of primary & secondary amines



# N-Nitro Compounds

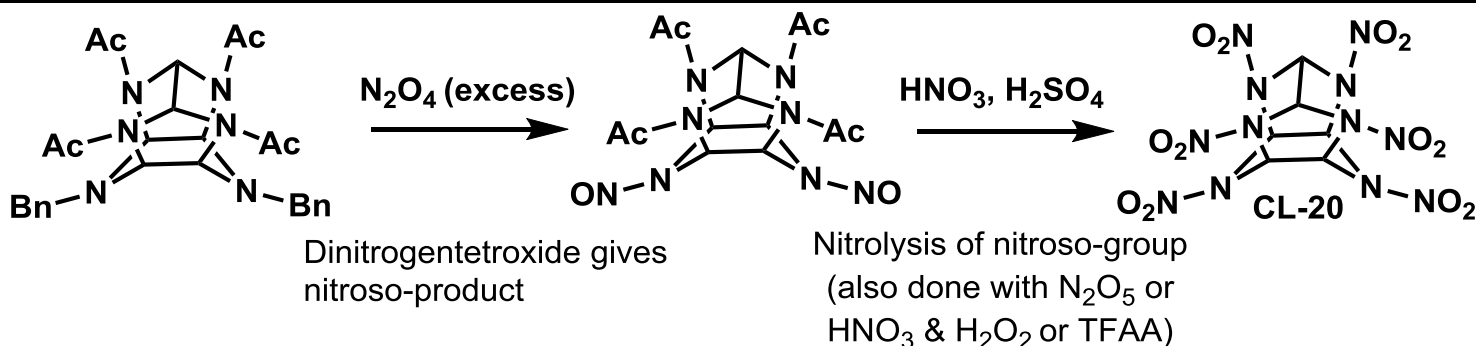
## Nitration of chloroamines



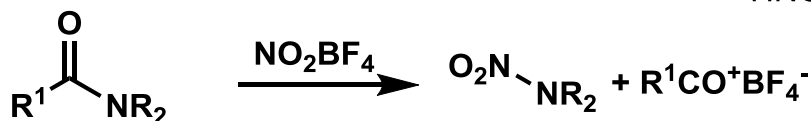
# N-Nitro Compounds

## Nitration via nitrolysis

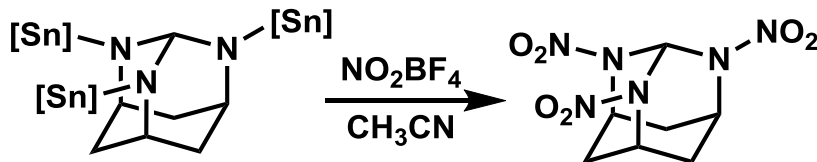
Nitrolysis with  
acidic reagents



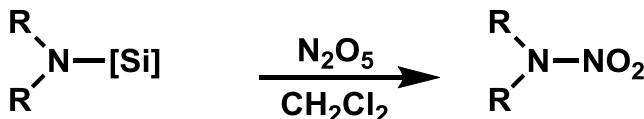
Nitrolysis with  
nonacidic reagents



Nitrolysis on  
stannylamines



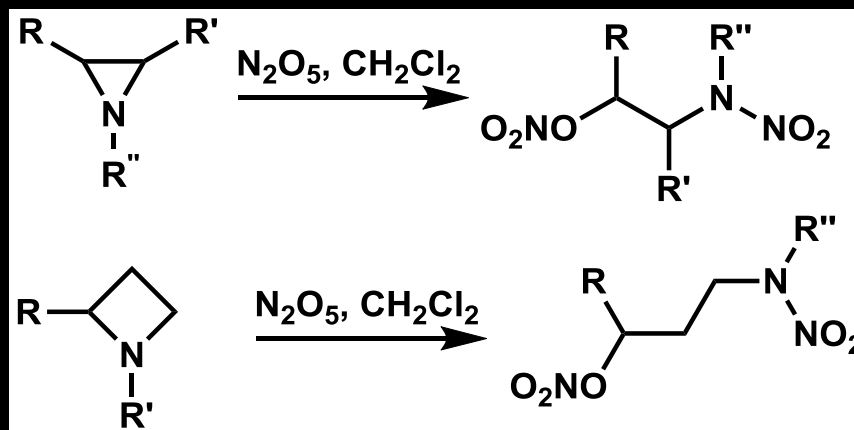
Nitrolysis on  
silylamines



## Nitration via nitrolysis

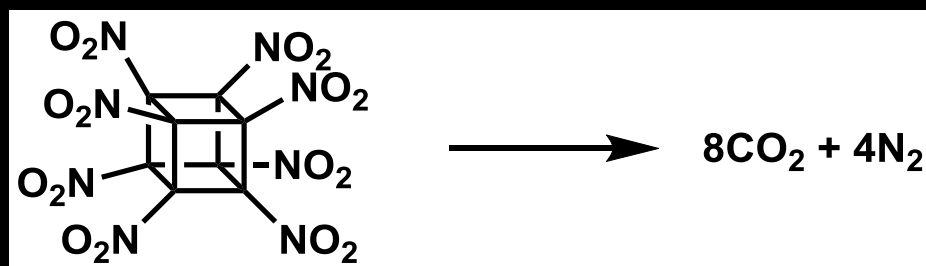
# N-Nitro Compounds

## Nitration through ring-opening



# Octonitrocubane

Type	Abbreviation	D. Vel. (m/s)	Density (g/cm <sup>3</sup> )	R.E.
C-nitro (Ali)	ONC	10,100	2.00	2.38
N-nitro (Ali)	CL-20	9,500	2.04	1.80
N-nitro (Ali)	HMX	9,400	1.91	1.70
N-nitro (Ali)	RDX	8,750	1.76	1.60
C-nitro (Ar)	TNT	6,900	1.60	1.00



Volume expansion:

1150 fold @ STP

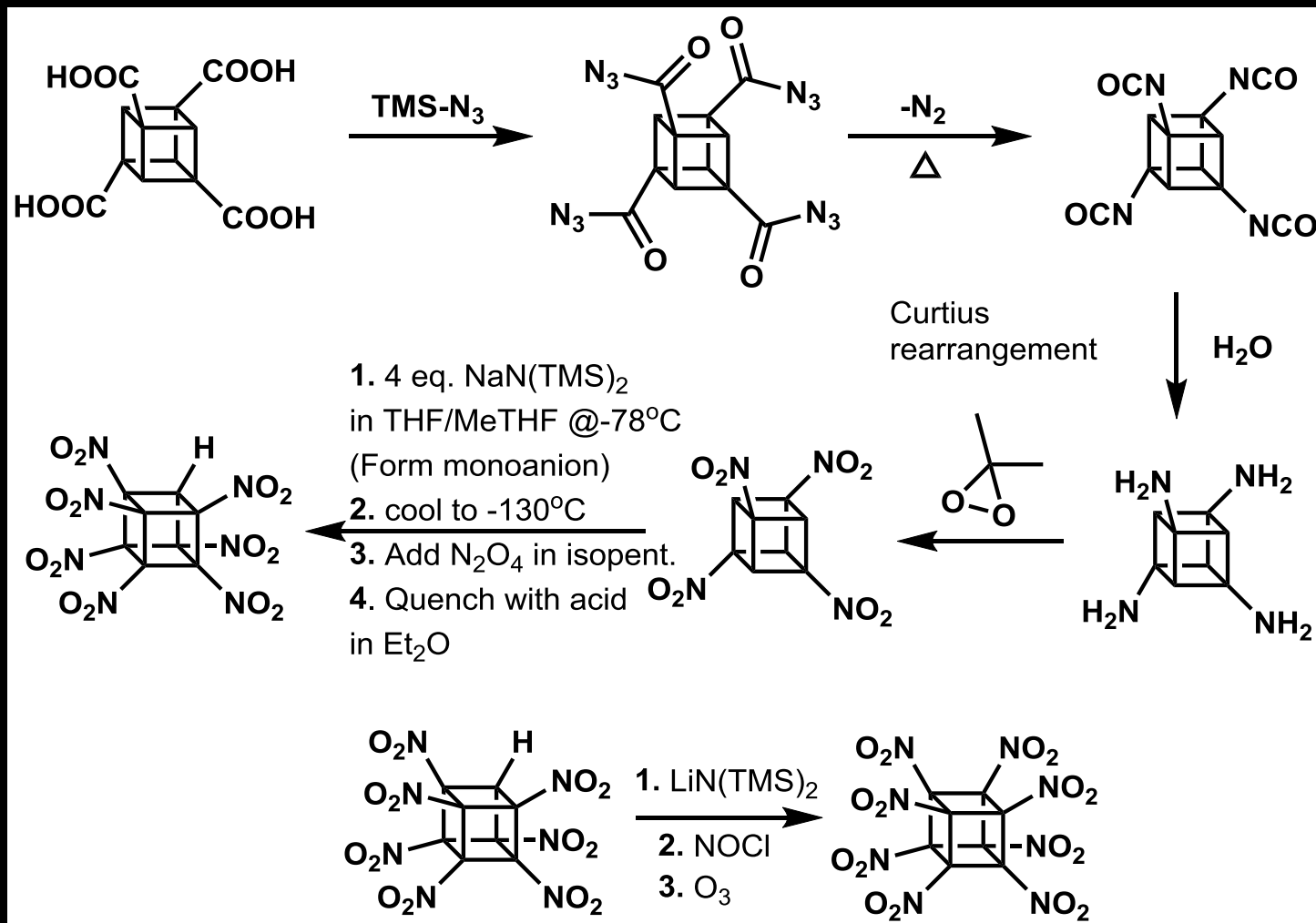
Energy release:

7.5 kJ/g

Low shock and friction sensitivity

However, more valuable gram per gram than gold

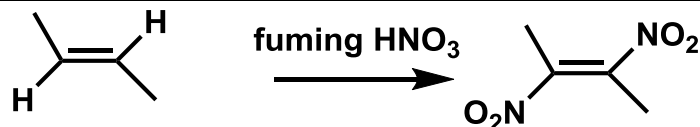
# Octonitrocubane



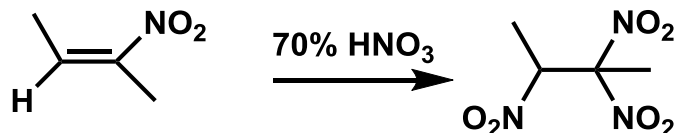
# C-Nitro Compounds

## Addition to unsaturated bonds

With nitric acid

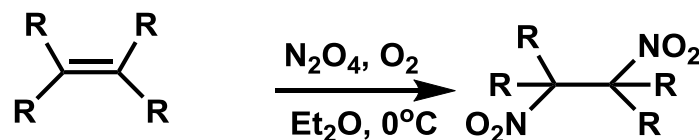


Low yielding



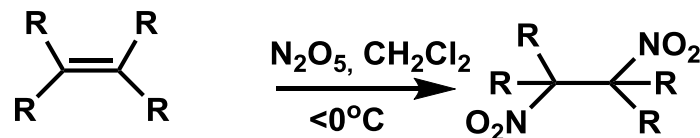
Low yielding;  
mixture of products

With dinitrogen  
tetroxide



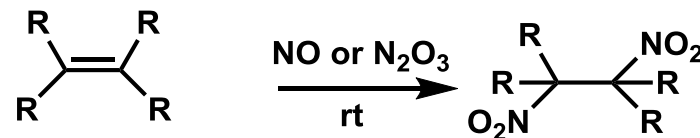
High yielding for  
e-deficient olefins  
but often provides  
nitro/nitrite mixtures

With dinitrogen  
pentoxide



Broadly high yielding  
but gives nitro/nitroso  
or nitro/ester mixtures

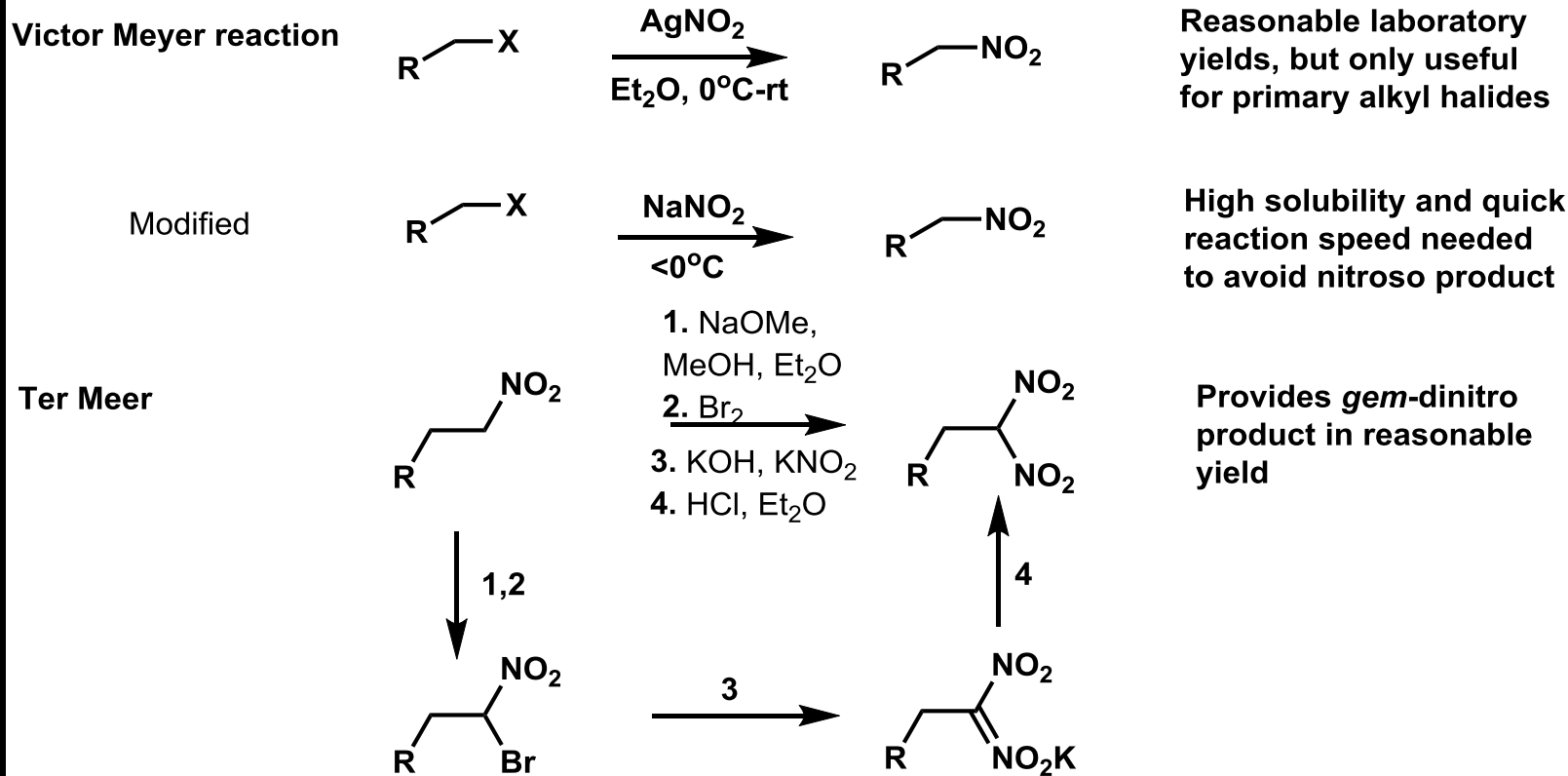
With nitrous oxide  
or dinitrogen trioxide



Moderate yield  
giving nitro/nitroso  
mixtures; excess  
can push to dinitro

# C-Nitro Compounds

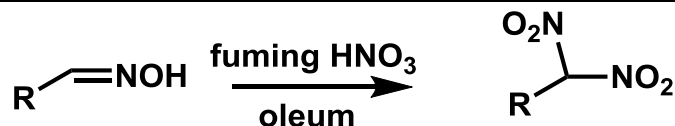
## Halide displacement



# C-Nitro Compounds

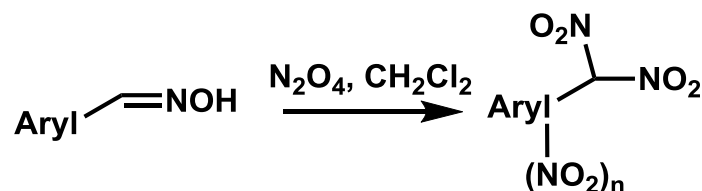
## Oxidation of oximes

Scholl reaction



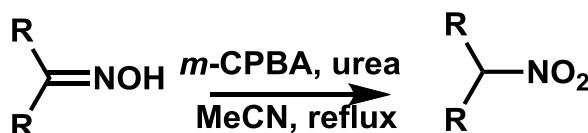
Provides terminal *gem*-dinitro product; yields often <30%

Ponzio reaction



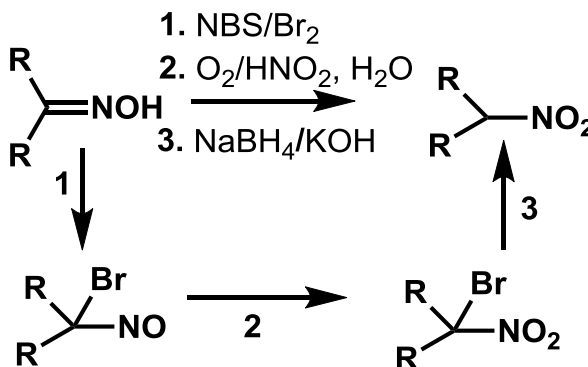
High yielding, but requires aryl-ring nitration

Peroxide oxidation



Robust with reasonable yields, but requires high temp. or 90% H<sub>2</sub>O<sub>2</sub> use; sensitive to func. groups

Halogenation-oxidation-reduction route

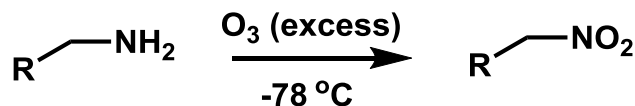


Extremely reliable with moderate to high yields; lengthy processes

# C-Nitro Compounds

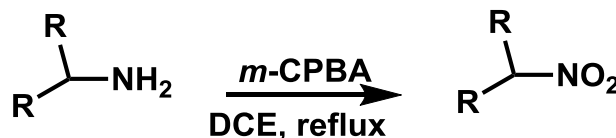
## Oxidation of amines

With ozone



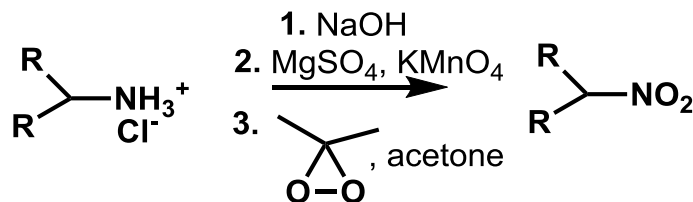
Useful for 1° amines; low yields

With *m*-CPBA



Useful for 2° and 3° amines; low yields

With DMDO

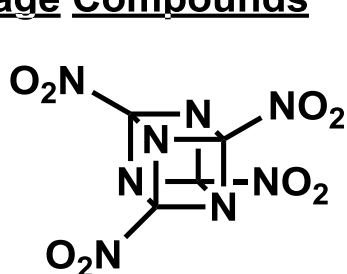


High yields for 1°, 2°, 3° amines pretreated to form quaternized amine;  
Can be done from isocyanate if H<sub>2</sub>O is present

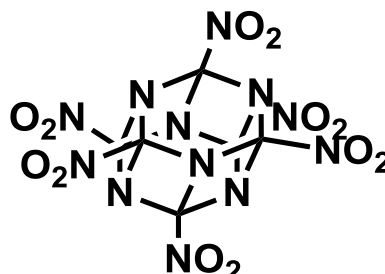
# Cage Compounds

- 1) Oxygen balance of zero (no water)
- 2) Extremely persistent
- 3) High symmetry
- 4) Very powerful (strain)

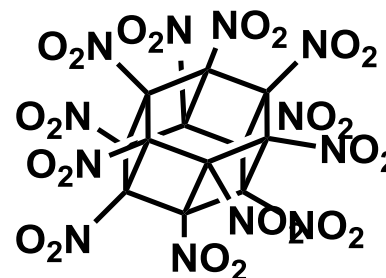
## Cage Compounds



2,4,6,8-tetranitro-1,3,5  
7-tetraazacubane  
(TNTAC)



Hexanitrohexa-  
azaprismane  
(HNHAH)



Dodecanitro-  
hexaprismane  
(DNH)

Difficult to develop routes on a large scale for  
products that exceed the performance of  
CL-20, HMX, or RDX.

# New High Explosives

- P:** Detonation pressure (Kpa)  
**D:** Detonation velocity (km/s)  
**N:** Moles of gas released (mol/g)  
**M:** Average MW of gas (g/mol)  
**Q:** Energy of explosion (Joules)  
**p:** Density of crystalline solid (g/cm<sup>3</sup>)

$$D=1.01(N \times M^{1/2} \times Q^{1/2})^{1/2} (1+1.30p)$$

$$P=1.558p^2 N \times M^{1/2} \times Q^{1/2}$$

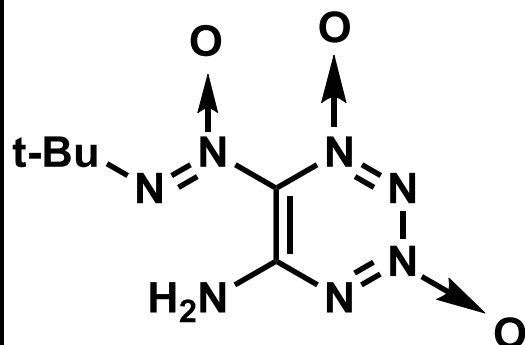
# New High Explosives

## Some non-cage compounds being explored

Still hard to beat HMX or RDX

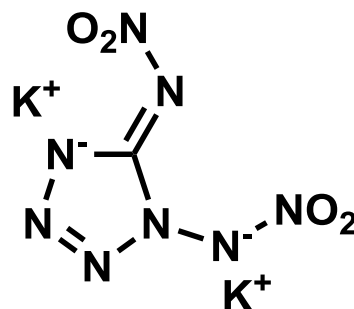
Often have long syntheses

Provide an alternative route away from complex cages



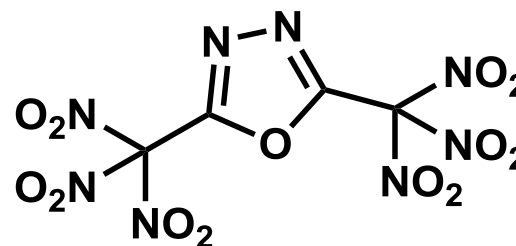
**10 steps**  
**~HMX**

Tartakovsky, V. A.  
DOI: 10.1002/anie.201605611



**Very sensitive!**  
 **$V_{det}=10,011 \text{ ms}^{-1}$**

Fischer D.  
DOI: 10.1002/anie.201502919



**More sensitive than**  
**RDX or HMX**

Yu Q.  
10.1021/jacs.7b05158

# Thank you!

## Useful resources

### Books:

- *Organic Chemistry of Explosives*. Agrawal J.P & Hodgson R.D. (2007)
- *Chemistry of High-Energy Materials*. Klapotke T.M. (2012)
- *The Chemistry of Explosives*. Akhavan J. (2004)
- *The Big Bang: A History of Explosives*. Brown G.I. (1998)
- *Explosives*. Meyer R. (1977)
- *The Science of High Explosives*. Cook M.A. (1958)
- *LASL Explosive Property Data*. Gibbs T.R. & Popolato A. (1980)
- *Gunpowder*. Kelly J. (2004)
- *Design Considerations for Toxic and Explosive Facilities*. Doemeny & Scott (1987)
- *The Chemistry of Powder & Explosives*. Davis T.L. (1943)
- *Gunpowder as the Fourth Power, East and West*. Needham J. (1983)

### Papers:

- Eaton, P.E. et al. *Angew. Chem. Int. Ed.*, 401-404, 39, 2 (2000)
- Eaton, P.E. et al. *Advanced Materials*, 12, 1143-8 (2000)
- Wang, F. et al. *J Phys. Chem. A.*, 115, 11788-11795 (2011)
- Qiong, W., et al. *RSC Advances*, 4, 3789-3797 (2014)